



US Army Corps  
of Engineers

EM 385-1-1  
30 November 2014

## ***SAFETY AND HEALTH REQUIREMENTS MANUAL***



***BUILDING STRONG...SAFELY!***

# Em 385 1 1 Safety Manual

**James Roughton, Nathan Crutchfield**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

## **Em 385 1 1 Safety Manual:**

*US Army Corps of Engineers Safety and Health Requirements Manual EM385-1-1* US Army Corps of Engineers, 2014-10-01 *Em 385-1-1* Corps of Engineers, 2022 The manual describes safety and health requirements for all Corps of Engineers activities and operations including Naval Facilities Engineering Command NAVFAC construction contracts Following this manual will help all contractors working on DoD projects to meet all of the necessary safety requirements to ensure success on any current and future Federal projects Safety and Health Requirements Manual, EM 385-1-1, November 3, 2003, \* United States. Army. Corps of Engineers, 2004\* *Federal Construction Contracting Made Easy* Stan Uhlig, 2012-02 Follow the Path to Success in Federal Construction Contracting Opportunities abound in federal government construction contracting but the devil is in the details Companies performing work for the federal government must plan and operate based on very specific guidelines and regulations Knowing how to work within those strict parameters makes the difference between success and failure Federal Construction Contracting Made Easy is your road map to successfully identifying planning and completing government construction projects This book guides you in finding opportunities preparing winning proposals and staying in compliance on construction projects It is the one resource you will need to work in this competitive arena The book provides guidance on Understanding the Federal Acquisition Regulation and knowing when and how to use it for your benefit and protection Preparing quality control and safety programs that comply with federal regulations and processes Determining when a change order is required and how to price and properly process Identifying a claim and knowing how to process it Federal Construction Contracting Made Easy is an invaluable resource for construction firms architect engineer firms subcontractors and vendors that want to do business with the federal government Plus A handy glossary of terms is included Bonus Federal Construction Contracting Made Easy A Field Guide to the FAR is available as a supplement for project superintendents **Quality Assurance Representative's Guide**, 1992 Board of Contract Appeals Decisions United States. Armed Services Board of Contract Appeals, 1970 The full texts of Armed Services and other Boards of Contract Appeals decisions on contracts appeals *Technical Manual* United States. War Department, 1978 *Facilities Engineering Handbook* United States. National Aeronautics and Space Administration, 1974 *Builder Advanced* Brice Greenfield, 1997 Resident Engineer's Management Guide, 1990 Trends, 1980 **Final Work Plan for the Ordnance and Explosive (OE) Response Action for the Engineering Evaluation and Cost Analysis (EE/CA)**, 2005 **Environmental Protection and Enhancement** United States. Department of the Army, 1997 **Blasting Vibration Damage and Noise Prediction and Control**, 1989 Interim Field Guide to Nearshore Underwater Explosive Excavation Lawrence W. Hallanger, 1976 This field guide is designed to provide Ocean Facilities Engineering personnel of the Naval Construction Forces with the information necessary to successfully conduct underwater explosive excavation projects in rock and coral with primary emphasis placed on techniques suitable for cable and pipeline

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Index of Publications United States. Army. Corps of Engineers,1993 Job Hazard Analysis James Roughton, Nathan Crutchfield,2015-11-25 Job Hazard Analysis A Guide for Voluntary Compliance and Beyond Second Edition provides a complete reference for performing JHA and setting up a JHA program The book identifies the basic job steps and tasks their associated hazards and risks and safe operating procedures and hazard controls based on this analysis Authors James Roughton and Nathan Crutchfield argue that the JHA should be the centerpiece of any risk control and occupational safety and health program However the traditional JHA has potential problems in gathering and analysis of task data and with its

focus on the sequence of steps can miss the behavioral effects and the systems interactions between tools equipment materials work environment management and the individual worker The concepts are presented for the JHA incorporating elements from Behavior Based Safety and Six Sigma Readers are taken through the whole process of developing tools for identifying workplace hazards developing systems that support hazard recognition developing an effective JHA and managing a JHA based program that can be easily incorporated into occupational safety and health management systems thus allowing businesses to move from mere compliance to a pro active safety management The book is supported by numerous examples of JHAs end of chapter review questions sample checklists action plans and forms Provides a basic understanding of the JHA process and a more in depth background on the human performance improvement for a successful JHA program implementation Methodically develops the risk assessment basics needed within the JHA process Presents expanded resources that are useful in safety systems Incorporates elements from Behavior Based Safety and Six Sigma

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