

Remove the bolt (A, Figure 114) securing the decompressor cable bracket to the right-hand crankcase cover. Remove the cable bracket clip (B, Figure 114) and remove the cable from the decompressor lever on the right-hand crankcase cover (C, Figure 114).

Remove the bolts securing the right-hand crankcase cover (Figure 115) and remove the gasket and 2 locating dowels.

Remove the screws (Figure 116) securing the oil pump cover and remove the cover. Fit a copper washer (or copper penny) under the primary drive gear behind the oil pump cover and the clutch outer housing. This will keep the oil pump from turning during the next step.

Remove the nut and lockwasher (Figure 117) securing the oil pump housing in place. Remove the housing.

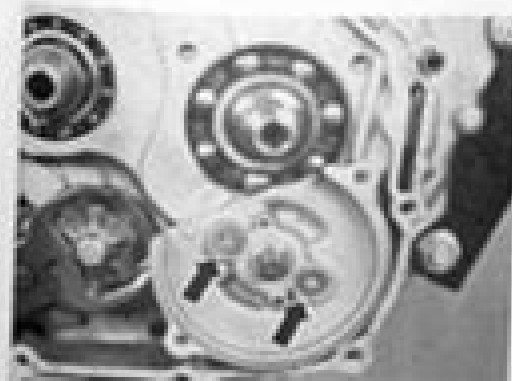
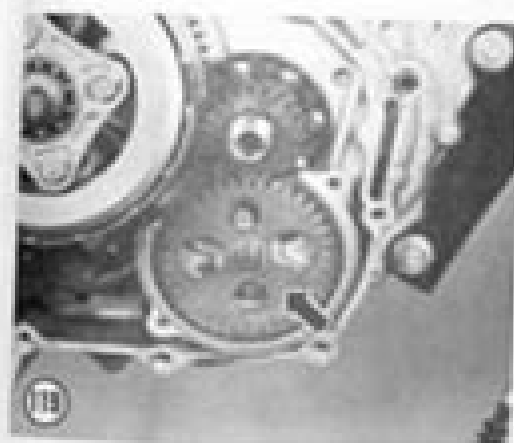
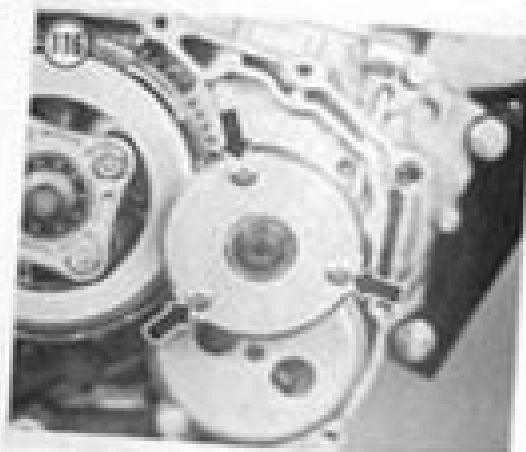
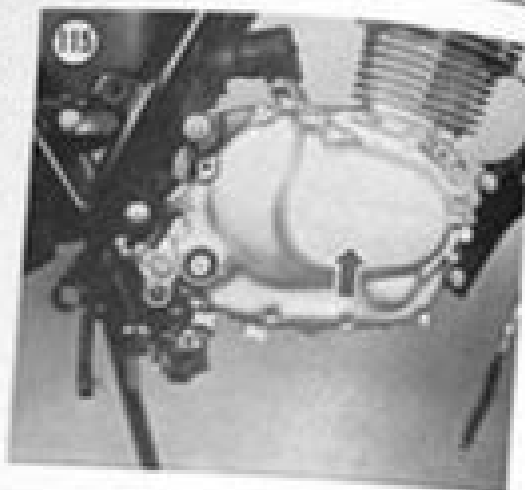
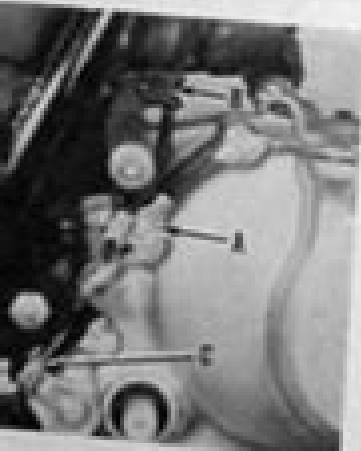
#### NOTE

The nut removed requires a special socket, available from a Honda dealer. Use Socket 20 x 24 part No. 90-00000000.

Remove the bolts (Figure 118) securing the oil pump gear cover and remove the cover.

Remove the oil pump drive gear (Figure 119).

Remove the screws (Figure 120) securing the oil pump body assembly and remove the assembly.



15. Don't lose the O-ring with the crankcase screws.

#### Disassembly/Inspection/Assembly

Refer to Figure 122 for this procedure.

1. Inspect the pump body for cracks.
2. Remove the gear shaft (Figure 123).
3. Remove the Phillips screws securing the pump cover to it and remove the cover.
4. Remove the inner and outer rotors. Both parts for scratches and abrasions. Both parts if evidence of this is found.
5. If damaged, remove the gasket.
6. Clean all parts in solvent and dry. Coat all parts with fresh engine oil.
7. Inspect the condition of the drive gear. Replace the drive gear if damaged or any are missing.
8. Install the inner and outer rotors in pump body.
9. Measure the clearance between rotor tip and the outer rotor as shown in 126. If the clearance is 0.2 mm (0.008 in.) or greater, replace the worn part.
10. Measure the clearance between rotor and the oil pump body with gauge (Figure 127). If the clearance (0.014 in.) or greater, replace the worn part.
11. Install a new gasket if the old one is removed.
12. Install the cover and screws. Tighten the screws securely.



# Lifan Loncin 156fmi 163fml And Others Engine Manual

**Jicheng Xie**



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