



Fig. 355 Loading points

- Secure the machine against sliding using wheel wedges and securing ropes or chains.
- Fasten the ropes and chains securely to the indicated tie-down points.

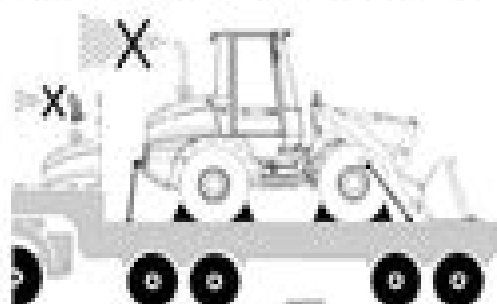


Fig. 357 Exhaust pipe cover

If the machine is being transported facing backwards, an cat blow into the exhaust pipe opening.

Take the following precaution to prevent damage during transport.

NOTICE

There is a risk of damage to the turbocharger.

If an cat blows into the exhaust pipe opening, it causes the turbocharger of the engine to rotate.

The turbocharger is not lubricated when the engine is not running. The turbocharger can be damaged if it is not lubricated.

- Prevent the air stream produced during transport from entering the exhaust.
- To block off the exhaust pipe opening, block into the machine via the cat access, making sure that you have secure footing.



Fig. 357 Blocking off the exhaust pipe opening

- Block off the exhaust pipe opening using weight material which cannot slip.

3.5.2 Transport safety retainer

This only affects devices with P transmission.

When transporting wheel loaders from the plant without installed attachments or a quickchange device transport safety retainers are installed at the lift arms and the counterweights.

Removing the transport safety retainer

Make sure that the following requirements are fulfilled

1. Park the machine on level ground.
2. Lower the lift arms.
3. Engage the parking brake.
4. Turn off the engine.

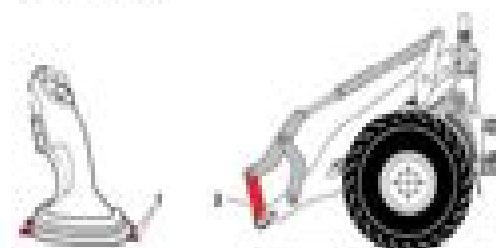


Fig. 358 Removing the transport safety retainer

1. Transport safety retainer
2. Transport safety retainer

- Remove the transport safety retainer 1.
- Remove the transport safety retainer 2.

Liebherr L509 Wheel Loader Operation Maintenance Manual Serial Number From 26361

O García



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