



Fig. 247 Switches on the side console

1. Bucket return-to-dig switch
2. Press the bucket return-to-dig switch 2.

#### Using the automatic bucket return-to-dig function

Make sure the automatic bucket return-to-dig function is activated.



Fig. 248 Working movements

1. Raise the lift arm by moving the lift control lever in direction A.
2. Lift the bucket out in the raised position by moving the lift control lever in direction B.



Fig. 249 Working movements

1. Lift the loading bucket in the raised position by moving the lift control lever in direction A through the action point as far as it will go and releasing it.

2. The lift control lever is held in this position by magnetic force.

1. The moves the bucket into the preliminary position for the digging position.
2. As soon as the bucket reaches the preliminary position, the operator releases the lift control lever.

3. Lower the lift arm by moving the lift control lever in direction B.
4. This moves the loading bucket into the digging position on the ground.

#### Setting the digging position

The proximity switch for the automatic bucket return-to-dig function is set at the factory.

If necessary, the proximity switch can be re-adjusted.

The procedure for re-adjusting the proximity switch is as follows.

#### Rough adjustment

Make sure that the lift arms are lowered and the bucket is empty.



Fig. 250 Rough digging position

1. Using the lift control lever, move the loading bucket to the required digging position.



Fig. 251 Bucket return-to-dig mechanism

1. Proximity switch
2. Lift arm
3. Bucket
4. Bucket linkage
5. Bucket

6. Lower the bucket 6.

# Liebherr L506 Wheel Loader Operation Maintenance Manual From Serial Number 26361

**Caterpillar Inc. Peoria, Ill..**



**Liebherr L506 Wheel Loader Operation Maintenance Manual From Serial Number 26361:**

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