

Section 9

Inspection and Reconditioning

3. Pump oil into lifter body until oil level fills body and seeps out socket. Oil is to be level with the top of lifter body.
4. Place push rod on top of lifter socket. Push down, lifter should feel solid. If socket can be pushed down into lifter body, repeat step 3, and retest as above.

Oil Pan Assembly

Inspection

- Inspect the oil seal in the oil pan and remove it if it is worn or damaged. The new oil seal is installed after the oil pan is assembled to crankcase. See "Install Oil Seal in Oil Pan" in Section 10.

Governor Assembly (Internal)

Inspection

Inspect the governor gear teeth. Replace the gear if it is worn, chipped, or if any teeth are missing.

Inspect the governor weights. They should move freely in the governor gear.

Disassembly

The governor gear **must** be replaced once it is removed from the oil pan.

NOTE: The governor gear is held onto the shaft by small molded tabs in the gear. When the gear is removed from the shaft, these tabs are destroyed and the gear must be replaced. Therefore, remove the gear **only** if absolutely necessary.

1. Remove the regulating pin and governor gear assembly. See Figure 9-12.

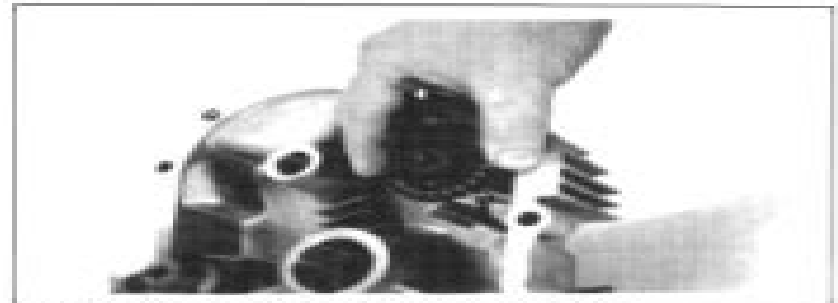


Figure 9-12. Removing Governor Gear.

2. Remove the thrust washer located under the governor assembly.

Reassembly

1. Install the thrust washer on the governor gear shaft.
2. Position the regulating pin to the governor gear/flyweights assembly and slide both onto governor shaft.

Oil Pump Assembly

Disassembly

1. Remove the two hex flange screws.
2. Remove the oil pump assembly from the oil pan.



Figure 9-13. Removing Oil Pump and Oil Pickup.

Ford Ls35 Manual

Richard Bailey



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