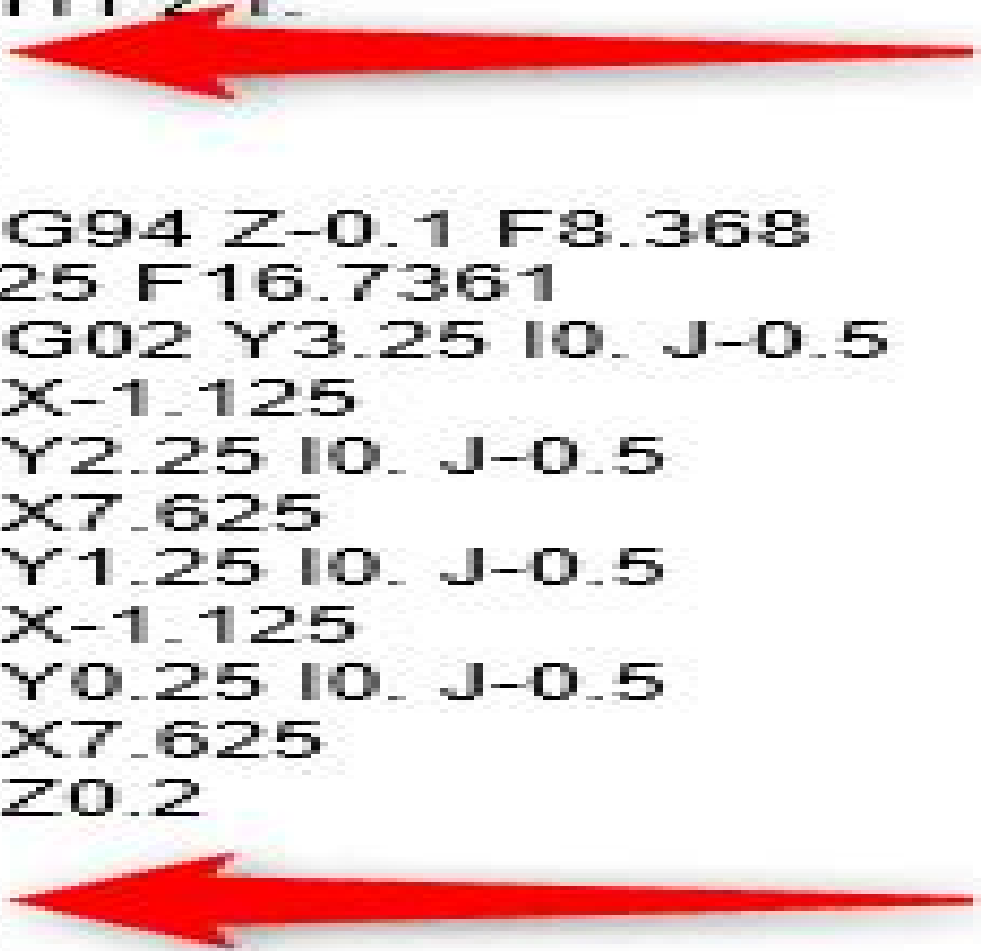


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13 (FEATURE 2 AXIS - FACING)
14 ( FIRST CUT - FIRST TOOL)
15 N01 T1 M06 (2 FACE MILL)
16 T2
17 G54 G90
18 G00 X-1.125 Y4.25 S970 M03
19 G43 H1 Z1.
20 M88
21 Z0.2
22 Z0.1
23 G01 G94 Z-0.1 F8.368
24 X7.625 F16.7361
25 G17 G02 Y3.25 I0. J-0.5
26 G01 X-1.125
27 G03 Y2.25 I0. J-0.5
28 G01 X7.625
29 G02 Y1.25 I0. J-0.5
30 G01 X-1.125
31 G03 Y0.25 I0. J-0.5
32 G01 X7.625
33 G00 Z0.2
34 Z1.
35 M89
36 M01
37
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Jicheng Xie



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