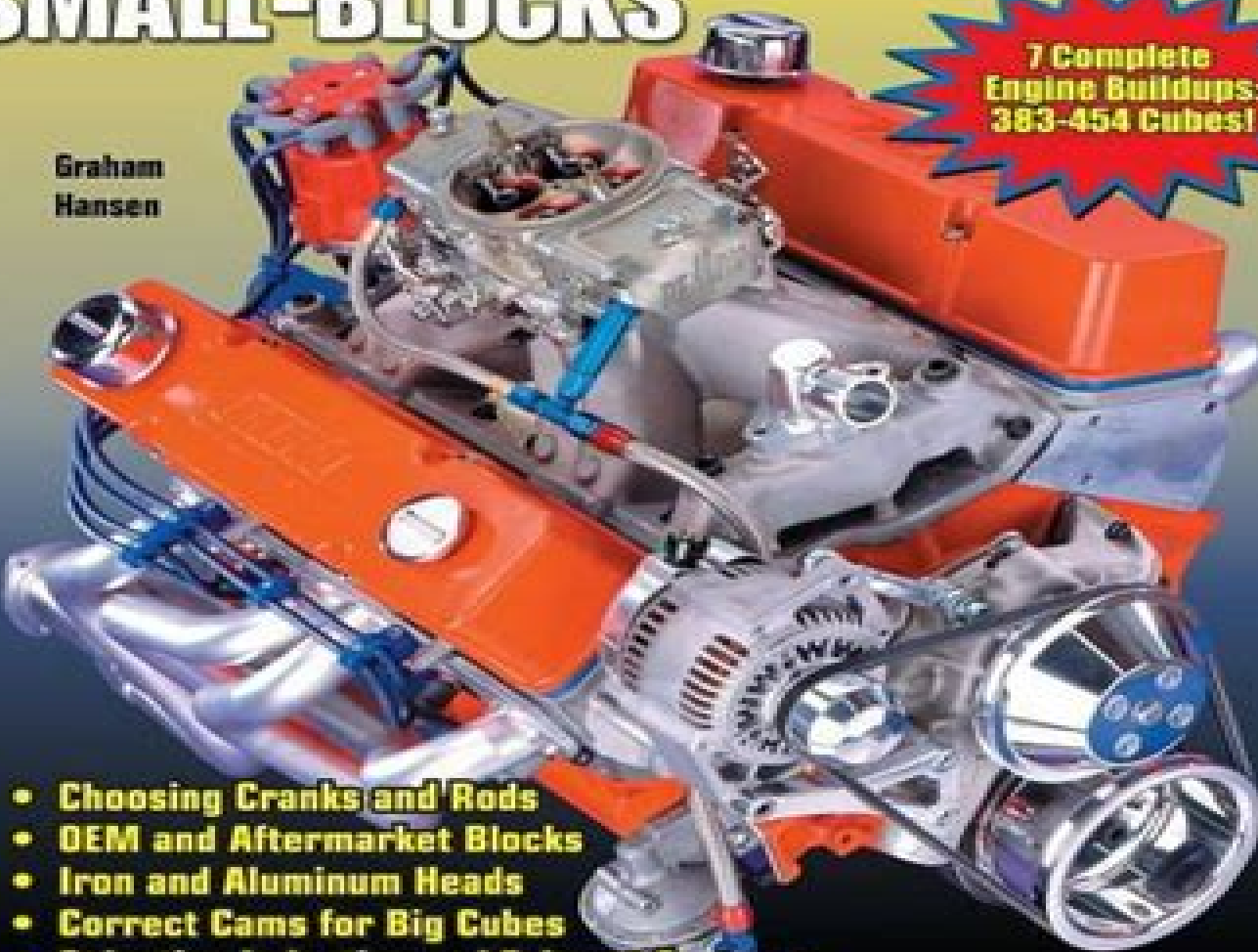


How to Build **BIG-INCH CHEVY** **SMALL-BLOCKS**

Graham
Hansen

**7 Complete
Engine Buildups:
383-454 Cubes!**



- Choosing Cranks and Rods
- OEM and Aftermarket Blocks
- Iron and Aluminum Heads
- Correct Cams for Big Cubes
- Selecting Induction and Exhaust Systems

How To Build Big Inch Chevy Small Blocks

Michael Rajnik



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