

NC LATHE M-CODE LIST

M-CODE	DESCRIPTION	REMARK	M-CODE	DESCRIPTION	REMARK
M00	PROGRAM STOP		M20	STEADY REST 1 UNCLAMP	OPTION
M01	OPTIONAL STOP		M40	GEAR CHANGE RETURN	
M02	PROGRAM END		M41	GEAR CHANGE LOW	
M03	MAIN-SPINDLE FORWARD		M42	GEAR CHANGE MIDDLE	
M04	MAIN-SPINDLE REVERSE		M43	GEAR CHANGE HIGH	
M05	MAIN-SPINDLE STOP		M46	PTS BODY UNCL & TRACTOR ADV	OPTION
M07	HIGH-PRESSURE COOLANT ON	OPTION	M47	PTS BODY CL & TRACTOR RET	OPTION
M08	COOLANT ON		M50	BAR FEEDER COMMAND 1	OPTION
M09	COOLANT OFF		M51	BAR FEEDER COMMAND 2	OPTION
M10	PARTS CATCHER ADVANCE	OPTION	M52	SPLASH GUARD DOOR OPEN	OPTION
M11	PARTS CATCHER RETRACT	OPTION	M53	SPLASH GUARD DOOR CLOSE	OPTION
M13	TURRET AIR BLOW	OPTION	M54	PARTS COUNT	OPTION
M14	MAIN-SPINDLE AIR BLOW	OPTION	M58	STEADY REST 2 CLAMP	OPTION
M15	AIR BLOW OFF	OPTION	M59	STEADY REST 2 UNCLAMP	OPTION
M17	MACHINE LOCK ACT	OPTION (NO)	M61	SWITCHING LOW SPEED (N.L)	OPTION
M18	MACHINE LOCK CANCEL	OPTION (N.L)	M62	SWITCHING HIGH SPEED (N.L)	OPTION
M19	MAIN-SPINDLE ORIENTATION	OPTION	M63	MAIN-SPINDLE ON & COOLANT ON	
M24	CHIP CONVEYOR RUN	OPTION	M64	MAIN-SPINDLE OFF & COOLANT OFF	
M25	CHIP CONVEYOR STOP	OPTION	M65	MAIN-SPINDLE & COOLANT OFF	
M30	PROGRAM END & REWIND		M68	DUAL CHUCKING LOW CLAMP	OPTION
M31	INTERLOCK BY PASS SPINDLE STOP		M67	DUAL CHUCK HIGH CLAMP	OPTION
M32	INTERLOCK BY PASS SPINDLE STOP	1443	M68	MAIN-CHUCK CLAMP	
M33	MAIN-SPINDLE FORWARD	1443	M69	MAIN-CHUCK UNCLAMP	

Use All
M-CODES
In
CNC
Programming

M Codes In Cnc Machines

Lesley Cresswell, Barry Lambert



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Managing Computer Numerical Control Operations Mike Lynch,1995 Provides the ideas guidelines and techniques you need to capture the full potential of your CNC equipment Nearly every aspect of CNC operations is addressed and the book is organized so you can use it as a step by step guide to efficient CNC utilization or as a shop floor reference for continuous improvement Hundreds of specific utilization boosting techniques are detailed

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Table of Contents M Codes In Cnc Machines

1. Understanding the eBook M Codes In Cnc Machines
 - The Rise of Digital Reading M Codes In Cnc Machines
 - Advantages of eBooks Over Traditional Books
2. Identifying M Codes In Cnc Machines
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an M Codes In Cnc Machines
 - User-Friendly Interface
4. Exploring eBook Recommendations from M Codes In Cnc Machines
 - Personalized Recommendations
 - M Codes In Cnc Machines User Reviews and Ratings
 - M Codes In Cnc Machines and Bestseller Lists
5. Accessing M Codes In Cnc Machines Free and Paid eBooks
 - M Codes In Cnc Machines Public Domain eBooks
 - M Codes In Cnc Machines eBook Subscription Services
 - M Codes In Cnc Machines Budget-Friendly Options
6. Navigating M Codes In Cnc Machines eBook Formats

- ePub, PDF, MOBI, and More
- M Codes In Cnc Machines Compatibility with Devices
- M Codes In Cnc Machines Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of M Codes In Cnc Machines
 - Highlighting and Note-Taking M Codes In Cnc Machines
 - Interactive Elements M Codes In Cnc Machines
- 8. Staying Engaged with M Codes In Cnc Machines
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers M Codes In Cnc Machines
- 9. Balancing eBooks and Physical Books M Codes In Cnc Machines
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection M Codes In Cnc Machines
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine M Codes In Cnc Machines
 - Setting Reading Goals M Codes In Cnc Machines
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of M Codes In Cnc Machines
 - Fact-Checking eBook Content of M Codes In Cnc Machines
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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