

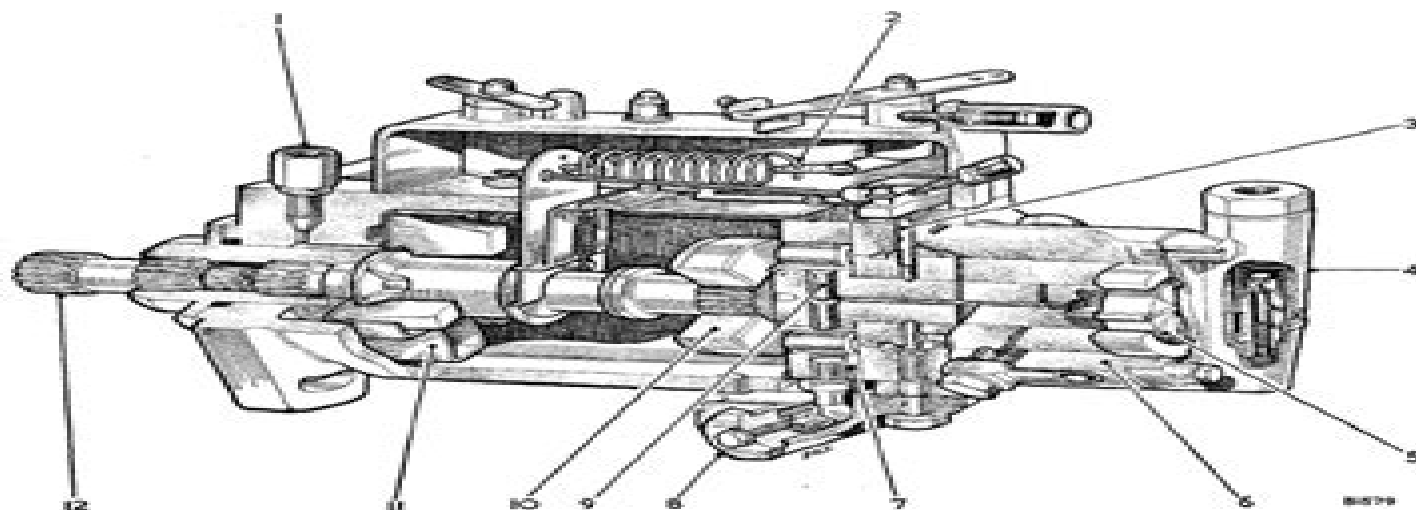


Fig. Ca-4
Section through the fuel injection pump

- | | | |
|------------------------------------|------------------------------|-------------------------------|
| 1. Back-leakage connection. | 5. Transfer pump. | 9. Pumping plunger. |
| 2. Governor spring. | 6. Hydraulic head. | 10. Drive plate. |
| 3. Metering valve. | 7. Cam ring. | 11. Governor weight assembly. |
| 4. End plate and regulating valve. | 8. Automatic advance device. | 12. Quill shaft. |

This flat is open to fuel at drain pressure in the governor housing.

In the surface at the lower end of the metering valve is machined a flat, the upper edge of which is of the same pitch as the helical groove. This flat is open to fuel at transfer pressure.

The width of the land between the helical groove and the flat at the lower end of the metering valve is slightly less than the diameter of the timing port in the metering valve chamber in the hydraulic head. The timing port, which is situated opposite the metering port, is connected by a passage in the hydraulic head and the hollow locating bolt to the port in the advance cylinder.

When the metering valve is in the full-load position the helical groove in the valve is aligned with the timing port in the hydraulic head and fuel at drain pressure is applied to the advance piston. As the drain pressure is insufficient to overcome the piston spring pressure the cam ring is held in the fully retarded position.

Under light-load conditions the metering valve is moved to the low fuelling position, aligning the flat at the lower end of the metering valve with the timing port. The advance piston is now subject to fuel at transfer pressure, and the piston and cam ring move to the fully advanced position.

The under side of the metering valve is subject to fuel at transfer pressure which tends to force the valve upwards. This upward movement of the valve is controlled by an adjustable stop screw, which sets the relative positions of the helical groove, the flat on the lower end of the valve, and the timing port so that light-load advance is obtained at the required engine speed.

Machined on each lobe of the cam ring, immediately after the peak of the cam, is a retraction curve. Under running conditions, when the injection cycle is completed the distributing port in the rotor and the outlet port on the hydraulic head are still in partial alignment with each other. As the plunger rollers move off the peaks of the cams the retraction curves allow the plungers to move slightly outwards. This movement of the plungers effects a sudden reduction of pressure in the injection line, so preventing secondary injection and allowing the injector nozzle needle valve to snap onto its seating to terminate the spray of fuel into the combustion chamber without "dribble". When starting the engine the metering valve is in the full-load position and the advance piston is subject to fuel at drain pressure. As drain pressure is not sufficient to overcome the pressure of the advance piston return spring, the piston and the cam ring remain in the fully retarded position.

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Victor M. Corman



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, **Diesel Servicing (D.O.T. Occupational Code 625.281)** G. O. Anderson,1969 **Chilton's Diesel Engine Service Manual, 1984** John H. Weise,1984 *DPA Tandem Plunger Fuel Injection Pump Hydraulically Governed* CAV Ltd Lucas, **Diesel Engine and Fuel System Repair** John F. Dagle,1988 Written by a practitioner this comprehensive guide presents all the information and skills needed by the proficient diesel mechanic Throughout the material emphasizes the practical nuts and bolts aspects of the trade Each chapter contains a brief introduction a list of objectives and a general treatment of the subject at hand a treatment of related component parts and nomenclature that familiarizes readers with terms and parts and a detailed discussion of the theory of operation repair and overhaul assembly testing and adjustment Procedures are highlighted for easy reference Also included are practical advice and approaches to troubleshooting as well as summaries lists of review questions and numerous illustrations **Power Farming in Australia and New Zealand Technical Manual** ,1960 **Marine Inboard Engines** Louis Goring,2005-01-01 This very practical book begins by describing how the various parts of both marine diesel and gasoline engines work It then goes on to show the basic service maintenance necessary for both the general running and winter layup and pinpoints common faults and suggests remedies **Technical Service Data** ,1969 BMC (Leyland) 1,5 + 1,8 LITRE DIESEL ENGINE BMC Motor Corporation Ltd,2013-09-10 Reprint of the entire official factory publications for the four cylinder BMC Diesel Engines which even today are still very common in boating **The Oil Engine and Gas Turbine** ,1962

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Table of Contents Lucas Cav Dpa Repair Manual

1. Understanding the eBook Lucas Cav Dpa Repair Manual
 - The Rise of Digital Reading Lucas Cav Dpa Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Lucas Cav Dpa Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lucas Cav Dpa Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lucas Cav Dpa Repair Manual
 - Personalized Recommendations
 - Lucas Cav Dpa Repair Manual User Reviews and Ratings
 - Lucas Cav Dpa Repair Manual and Bestseller Lists
5. Accessing Lucas Cav Dpa Repair Manual Free and Paid eBooks
 - Lucas Cav Dpa Repair Manual Public Domain eBooks
 - Lucas Cav Dpa Repair Manual eBook Subscription Services
 - Lucas Cav Dpa Repair Manual Budget-Friendly Options

6. Navigating Lucas Cav Dpa Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Lucas Cav Dpa Repair Manual Compatibility with Devices
 - Lucas Cav Dpa Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lucas Cav Dpa Repair Manual
 - Highlighting and Note-Taking Lucas Cav Dpa Repair Manual
 - Interactive Elements Lucas Cav Dpa Repair Manual
8. Staying Engaged with Lucas Cav Dpa Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lucas Cav Dpa Repair Manual
9. Balancing eBooks and Physical Books Lucas Cav Dpa Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lucas Cav Dpa Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Lucas Cav Dpa Repair Manual
 - Setting Reading Goals Lucas Cav Dpa Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Lucas Cav Dpa Repair Manual
 - Fact-Checking eBook Content of Lucas Cav Dpa Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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