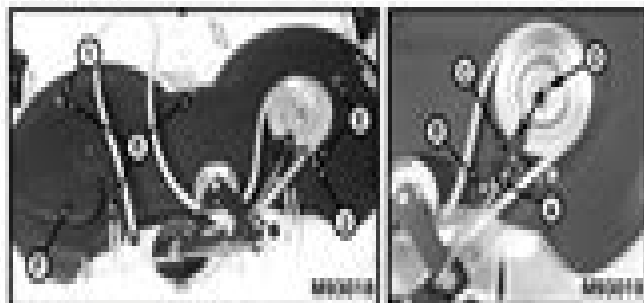


SERVICE - MOWER

14. Turn blades several rotations and observe that belt is riding properly in sprockets and idlers.

15. Install cover (F) using five cap screws and washers (E). Tighten cap screws (1) and (2) **FIRST**.

16. Align brake assembly (C) with sheave (D) and tighten with cap screw (A) and lock nut (B). Brake pad must seat against sheave face.



17. Install mower deck. (See Installing Mower in Installing Mower section), and adjust mower engagement rod, if necessary. (See Adjusting Mower Engagement Rod in this section).

Replacing Mower Drive Belt (46-Inch Deck)



CAUTION: Before replacing mower drive belt:

- STOP engine.
- Remove key.
- Wait for all moving parts to STOP.
- Wear gloves when replacing belt.

NOTE: In this procedure the mower deck is removed for easier access, however, it is **NOT** necessary to remove deck when replacing belt.

1. STOP engine, LOCK park brake, pull mower blade engagement lever rearward to **DISENGAGE**, turn key to the **OFF** position, and remove key.

SERVICE - MOWER

2. Remove mower deck. (See Removing Mower in Removing Mower section.)

3. Remove six cap screws (A) and left and right belt shields.

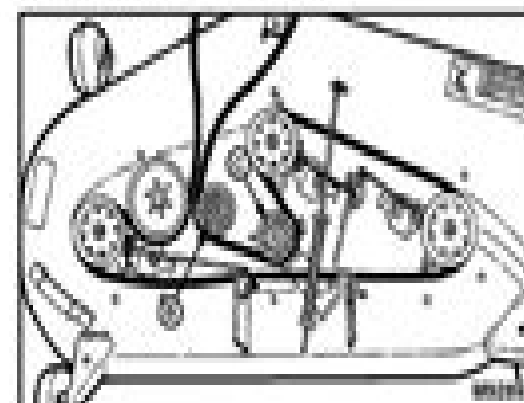
4. Loosen sheaves (B) and (C).

5. Remove mower belt.

6. Clean upper mower deck and sheaves.

7. Inspect belt for wear or damage; replace as necessary.

8. Install belt on mower deck as shown.



9. Tighten sheaves (B) and (C).

10. Install belt shields and fasten with six cap screws.

11. Install mower deck. (See Installing Mower in Installing Mower section), and adjust mower engagement rod, if necessary. (See Adjusting Mower Engagement Rod in this section).

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**Larry Warren,Doug Dodge,John Harold
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