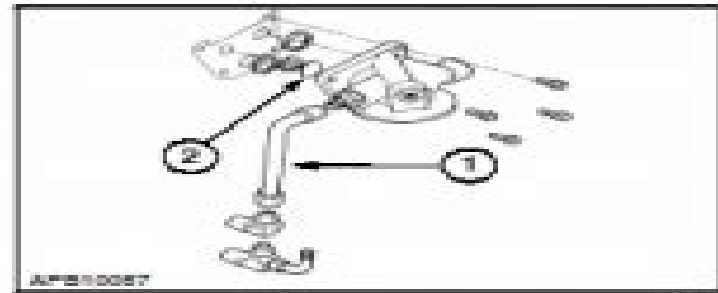


NOTE: On some models, the pressure relief valve "end plug" is replaced by an oil return tube, 1, from the engine block. Where this pipe is fitted, a plug, 2, is used to blank the oil return port to the engine block.

2. Fit tube to the connector and torque to 27 N·m (20 ft. lbs.).
3. Refit the oil filter head to the engine block with new O rings and plug where required as above and torque the bolts to 34 - 47 N·m (25 - 35 ft. lbs.).



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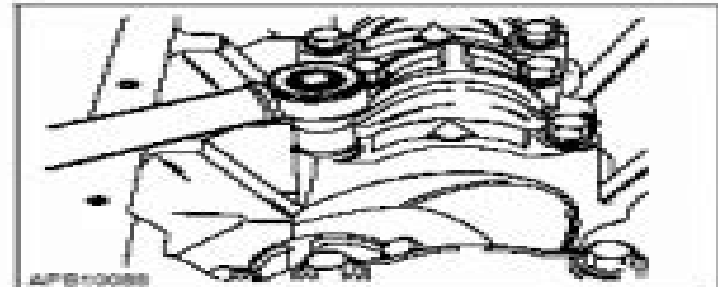
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CRANKSHAFT REMOVAL

1. Remove the engine from the loader and place on an engine stand.
2. Remove the flywheel, rear cover plate, crankshaft pulley and engine front cover.

NOTE: If crankshaft is removed with cylinder head in position, ensure all timing marks are realigned prior to reassembly. This action will prevent possible interference between valves and pistons during reassembly.

3. Remove the oil pan and oil pump.
4. Remove the connecting rod caps, main bearing caps and liners, and identify to facilitate reassembly.
5. Carefully remove crankshaft from cylinder block.



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