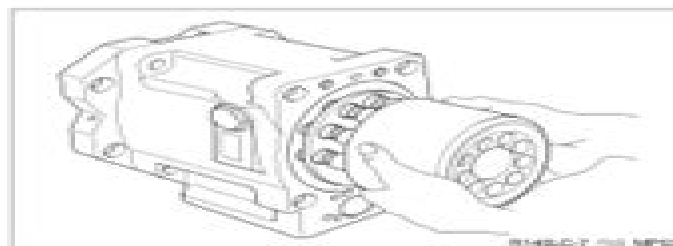
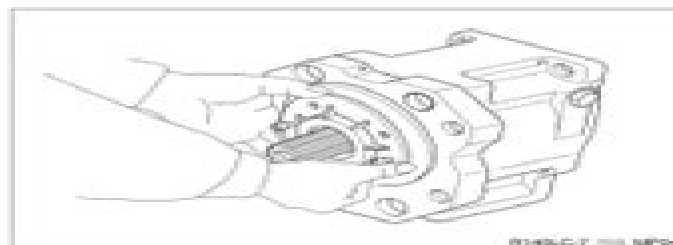


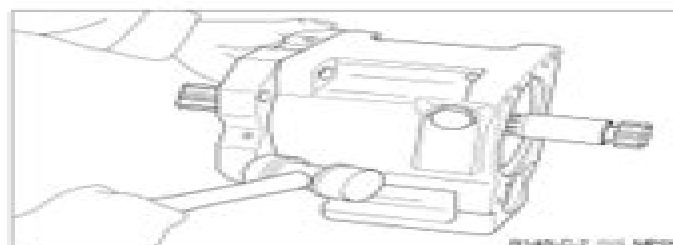
- (7) Pull cylinder block(141) out of pump casing(271) straightly over drive shaft(111). Pull out also pistons(151), set plate(153), spherical bush(156) and cylinder springs(157) simultaneously.
- Take care not to damage sliding surfaces of cylinder, spherical bushing, shoes, swash plate, etc.



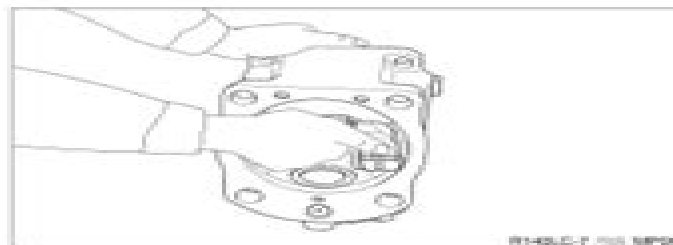
- (8) Remove hexagon socket head bolts(406) and then seal cover(F, 261).
- Fit bolt into pulling out tapped hole of seal cover(F), and cover can be removed easily.
 - Since oil seal is fitted on seal cover(F), take care not to damage it in removing cover.



- (9) Remove hexagon socket head bolts(408) and then seal cover(R, 262). In case fitting a gear pump, first, remove gear pump.
- (10) Tapping lightly fitting flange section of swash plate support(251) on its pump casing side, separate swash plate support from pump casing.



- (11) Remove shoe plate(211) and swash plate(212) from pump casing(271).



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A Gutmann



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