



Fig. 1. View of the pump assembly from the side.

- 1. Mount the pump assembly from the side of the engine block, using a bolt and nut, as shown in Fig. 1.
- 2. The pump is mounted on the side of the engine block, using a bolt and nut, as shown in Fig. 1.
- 3. The pump is mounted on the side of the engine block, using a bolt and nut, as shown in Fig. 1.
- 4. The pump is mounted on the side of the engine block, using a bolt and nut, as shown in Fig. 1.

RE ASSEMBLING

PREPARATION OF THE PUMP

After the pump has been disassembled, check that the pump cover gasket is fitted on the cover and that the gasket is not damaged. If the gasket is damaged, it should be replaced. Also, check the pump cover for any cracks or damage. If any damage is found, the pump cover should be replaced. After the pump cover has been checked, it should be reassembled.

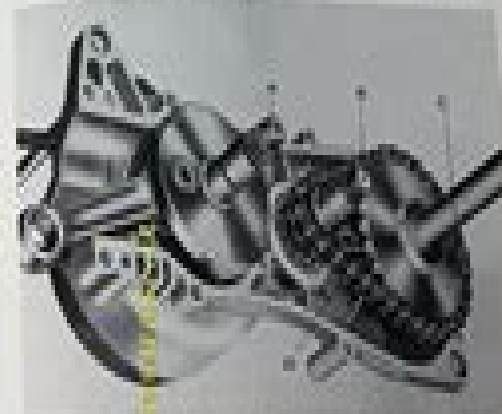


Fig. 2. View of the pump assembly from the side.

- 1. Mount the pump cover to the right hand cover.
- 2. Fit the primary shaft 8 along with the gasket and the cover and the mounting bracket 7, making sure that the spring 9 fits in its seat. Insert the gasket on the flange 8. The gasket and the cover is not shown.
- 3. Fit the left crankshaft with the right one, using as follows:
 - a) Make sure that the crank pin is clean and the crank pin and the crank pin is clean.
 - b) Lightly grease a new gasket on both sides, which is to be inserted between the two crankshaft.
 - c) Press the two crankshaft to hand and then fit them together with light blows from a mallet or lead mallet to push them together.
 - d) Fit and tighten the cover spring screw.
 - e) Check that the crankshaft, the primary shaft and the pump pin have perfectly free with no axial play no more than 0.2 mm.

Garelli Katia Service Manual

**Ralph Ritchen, Louis C. Forier, Motor
(New York, N.Y.)**



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National Union Catalog ,1982 National Union Catalog, 1981 ,1982 **Nursing Mirror and Midwives Journal** ,1977 Technical Service Manual Supplement, 1957 Series American Motors Corporation. Automotive Technical Service,1957 *Oldsmobile Service Manual, 1959* General Motors Corporation. Oldsmobile Division. Service Department,1958 *Bultaco Cemoto Service Manual* Compañía Española de Motores,1967 **Chilton General Motors Service Manual, 2008 Edition Volume 1 and 2 Set** Chilton Automotive Books,Chilton,2007-12 Chilton 2008 General Motors Service Manuals expertly provide the most currently available information to assist you in your daily activities These new reliable and comprehensive manuals provide essential information allowing you to accurately and efficiently diagnose and repair Step by step procedures and helpful illustrations provide easy references for your jobs These new service manuals cover 2006 and 2007 domestic models plus any available 2008 domestic models General Motors Cadillac DeVille and Seville Bob Henderson,John Harold Haynes,2003 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information **Technical Service Manual** American Motors Corporation. Automotive Technical Service,1965 *Motor's Quick Service Manual* Ralph Ritchen,Louis C. Forier,Motor (New York, N.Y.),1967

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