

MG Midget 1961-1974 Workshop Manual

Section A.17

VALVE GUIDES

Repairing

Remove the cylinder head as shown in Section A.12.

Remove the appropriate valve and spring as in Section A.14. Rest the cylinder head with its machined face downwards on a clean surface and drive the valve guide downwards into the combustion space with a suitably sized drift. This should take the form of a hardened-steel punch, $\frac{1}{4}$ in. (25 mm.) in diameter and not less than 4 in. (100 mm.) in length, with a tapering spigot $\frac{1}{8}$ in. (7.5 mm.) diameter machined on one end for a length of 1 in. (25 mm.) to engage the base of the guide.

Building

When fitting new valve guides they should be driven in from the top of the cylinder head. The inlet valve guides must be inserted with the largest diameter at the top, and the exhaust valve guides should have their counterbored ends at the bottom. The valve guides should be driven into the combustion space until they are $\frac{1}{8}$ in. (2.5 mm.) above the machined surface of the valve spring seating (see Fig. A.17).

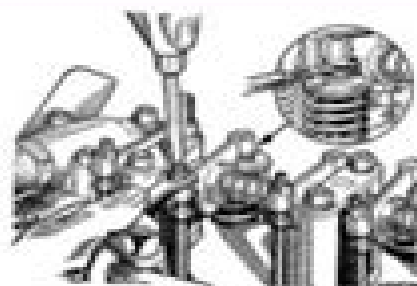


Fig. A.18

Checking and adjusting the valve rocker clearance

to the fully closed position. The clearance must be to the dimensions given in "GENERAL DATA".

To adjust, hold the rocker adjusting screw with a screwdriver and slacken the locknut. Rotate the adjusting screw until the correct clearance is obtained. Tighten the adjusting screw against rotation and lock it in position with the locknut, then retighten the clearance.

To avoid unnecessary turning of the rocker, ensure that the valve being checked is in the fully closed position, check the valve rocker clearance on the following order.

Adjust No. 1 rocker with the following dimensions:

1. 1.50 in. (38.1 mm.)	1. 1.50 in. (38.1 mm.)
2. 1.50 in. (38.1 mm.)	2. 1.50 in. (38.1 mm.)
3. 1.50 in. (38.1 mm.)	3. 1.50 in. (38.1 mm.)
4. 1.50 in. (38.1 mm.)	4. 1.50 in. (38.1 mm.)
5. 1.50 in. (38.1 mm.)	5. 1.50 in. (38.1 mm.)
6. 1.50 in. (38.1 mm.)	6. 1.50 in. (38.1 mm.)
7. 1.50 in. (38.1 mm.)	7. 1.50 in. (38.1 mm.)
8. 1.50 in. (38.1 mm.)	8. 1.50 in. (38.1 mm.)
9. 1.50 in. (38.1 mm.)	9. 1.50 in. (38.1 mm.)
10. 1.50 in. (38.1 mm.)	10. 1.50 in. (38.1 mm.)

Fig. A.19

DISTRIBUTOR DRIVING SPINDLE

Removal

Remove the distributor as detailed in Section B.5.

Take out the screw securing the distributor housing to the cylinder block and withdraw the housing.

Insert a $\frac{1}{4}$ in. (25 mm.) bolt approximately 2½ in. (60 mm.) long into the tapered end of the distributor drive spindle and withdraw the spindle.

Building

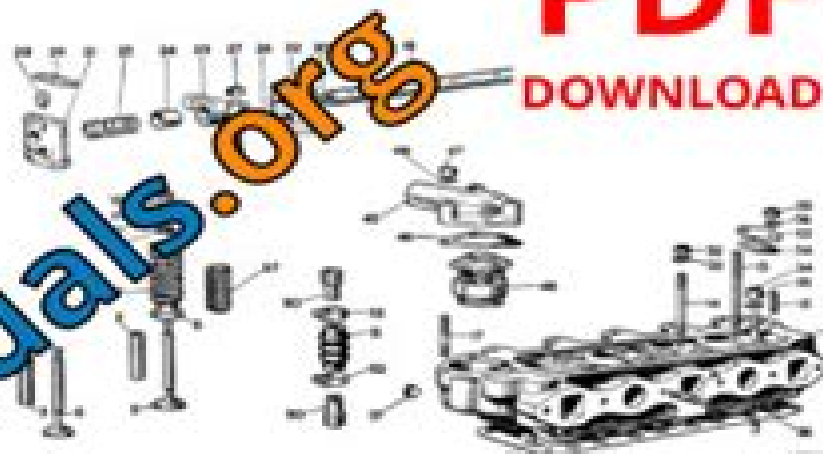
Turn the crankshaft until No. 1 piston is at T.D.C. on its compression stroke. When the valves on No. 4 cylinder are "locking" (i.e. exhaust just closing and inlet just

A.19

THE CYLINDER HEAD AND VALVE GEAR



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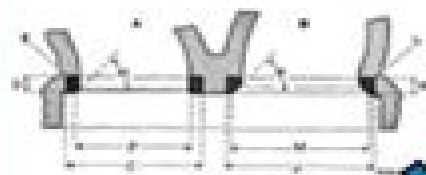
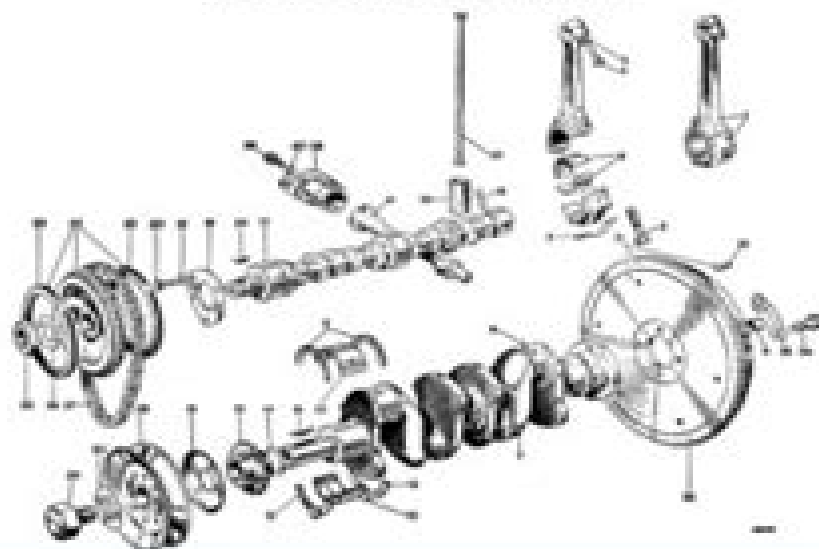


Fig. A.20

Valve seat machining dimensions

Valve, Figure

- | | |
|-------------------------|-------------------------|
| 1. 1.50 in. (38.1 mm.) | 1. 1.50 in. (38.1 mm.) |
| 2. 1.50 in. (38.1 mm.) | 2. 1.50 in. (38.1 mm.) |
| 3. 1.50 in. (38.1 mm.) | 3. 1.50 in. (38.1 mm.) |
| 4. 1.50 in. (38.1 mm.) | 4. 1.50 in. (38.1 mm.) |
| 5. 1.50 in. (38.1 mm.) | 5. 1.50 in. (38.1 mm.) |
| 6. 1.50 in. (38.1 mm.) | 6. 1.50 in. (38.1 mm.) |
| 7. 1.50 in. (38.1 mm.) | 7. 1.50 in. (38.1 mm.) |
| 8. 1.50 in. (38.1 mm.) | 8. 1.50 in. (38.1 mm.) |
| 9. 1.50 in. (38.1 mm.) | 9. 1.50 in. (38.1 mm.) |
| 10. 1.50 in. (38.1 mm.) | 10. 1.50 in. (38.1 mm.) |

Cylinder block dimensions

Cylinder block dimensions

Cylinder block dimensions

Cylinder block dimensions

Midget 150workshop Manual

Robert Brenner, Gregory Capelo



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1. Understanding the eBook Midget 150workshop Manual
 - The Rise of Digital Reading Midget 150workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Midget 150workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Midget 150workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Midget 150workshop Manual
 - Personalized Recommendations
 - Midget 150workshop Manual User Reviews and Ratings
 - Midget 150workshop Manual and Bestseller Lists
5. Accessing Midget 150workshop Manual Free and Paid eBooks
 - Midget 150workshop Manual Public Domain eBooks

- Midget 150workshop Manual eBook Subscription Services
- Midget 150workshop Manual Budget-Friendly Options
- 6. Navigating Midget 150workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Midget 150workshop Manual Compatibility with Devices
 - Midget 150workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Midget 150workshop Manual
 - Highlighting and Note-Taking Midget 150workshop Manual
 - Interactive Elements Midget 150workshop Manual
- 8. Staying Engaged with Midget 150workshop Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Midget 150workshop Manual
- 9. Balancing eBooks and Physical Books Midget 150workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Midget 150workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Midget 150workshop Manual
 - Setting Reading Goals Midget 150workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Midget 150workshop Manual
 - Fact-Checking eBook Content of Midget 150workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
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