

4-12 ENGINE TOP END

Exhaust Valve (KIPS)

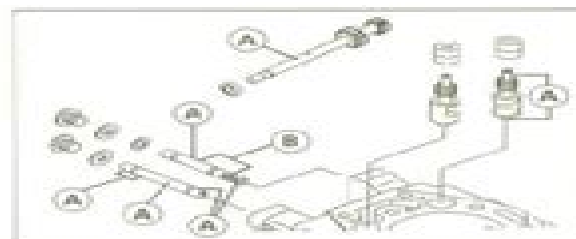
Removal

- Remove:
 - Cylinder
 - Main Valve Cover
 - Resonator
- Remove the main valve holder bolt [A], the main shaft nut [B], the valve rod plugs [C], and the main valve holder bolts [C].
- Remove the left pinion on the main shaft and pull out the main shaft.
- Remove the main valve [A] and the left and right sub-valves [B].
- Pull out the exhaust valve rods.



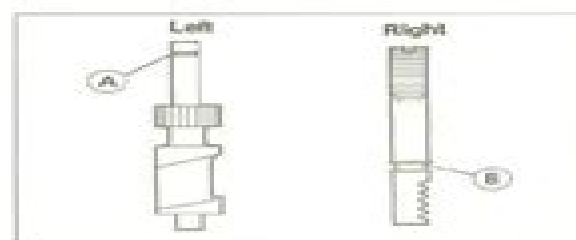
Installation

- Scrape out any carbon and clean the valves with a high flash-point solvent.
- Check the following parts for signs of damage:
 - Main Valves and O-ring
 - Sub-valves
 - Exhaust Valve Rods
 - Gaskets
- ★ If necessary, replace them with new ones.
- Apply 2-stroke engine oil [A] to the following:
 - Sub-valve Journals
 - Exhaust Valve Pinions
 - Valve Rod Journals
 - Valve Rod Rack
- Apply high temperature grease [B] to O-ring on the right valve rod.



CAUTION

Do not mix up the sub-valves and the exhaust valve rods on the right and left.
The left sub-valve has a groove [A] and the right exhaust valve rod has an O-ring [B] for identification.



Kdx 220service Manual

Arturo Cuomo



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Table of Contents Kdx 220service Manual

1. Understanding the eBook Kdx 220service Manual
 - The Rise of Digital Reading Kdx 220service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kdx 220service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kdx 220service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kdx 220service Manual
 - Personalized Recommendations
 - Kdx 220service Manual User Reviews and Ratings
 - Kdx 220service Manual and Bestseller Lists
5. Accessing Kdx 220service Manual Free and Paid eBooks
 - Kdx 220service Manual Public Domain eBooks
 - Kdx 220service Manual eBook Subscription Services
 - Kdx 220service Manual Budget-Friendly Options

6. Navigating Kdx 220service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kdx 220service Manual Compatibility with Devices
 - Kdx 220service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kdx 220service Manual
 - Highlighting and Note-Taking Kdx 220service Manual
 - Interactive Elements Kdx 220service Manual
8. Staying Engaged with Kdx 220service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kdx 220service Manual
9. Balancing eBooks and Physical Books Kdx 220service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kdx 220service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kdx 220service Manual
 - Setting Reading Goals Kdx 220service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kdx 220service Manual
 - Fact-Checking eBook Content of Kdx 220service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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