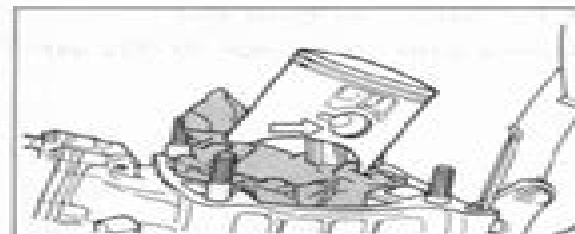


**PISTON REMOVAL**

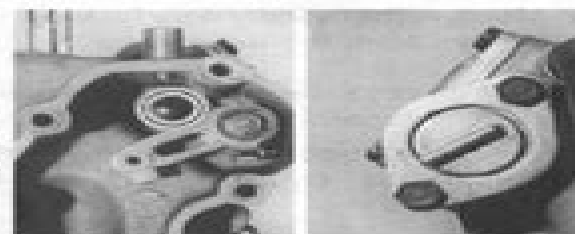
- Remove the piston pin circlip.

*NOTE: Place cloth on the crankcase to prevent the piston pin circlip from dropping into the crankcase chamber.*

- Remove the piston pin.
- Remove the piston.
- Remove the con-rod small end bearing.

**EXHAUST VALVE REMOVAL**

- Remove two screws and retainer.
- Remove the exhaust valve cap, spring and spacer.
- Remove the exhaust valve shaft stopper bolt.

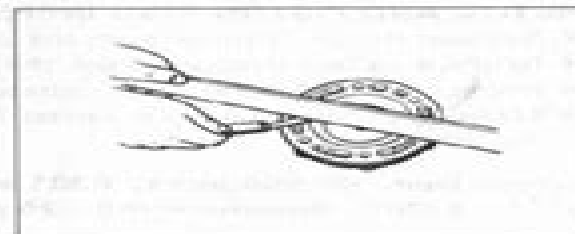


- Remove the exhaust valve cover.
- Remove the arm stopper screw. Remove the exhaust valve shaft.
- Remove the exhaust valve guide stopper screws.
- Remove the exhaust valves.

**CYLINDER HEAD INSPECTION**

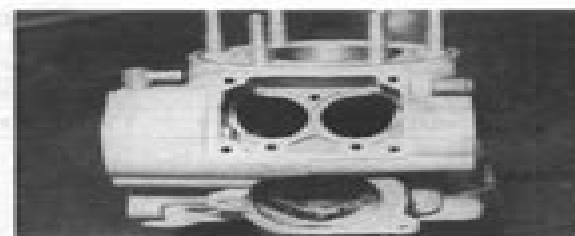
- Remove carbon deposits from the cylinder head.
- Inspect the cylinder head for cracks around the spark plug hole.
- Inspect for cylinder head distortion.

Service limit : 0.05 mm (0.002 in)

**CYLINDER INSPECTION**

- Remove carbon deposits from the exhaust port.
- Inspect the cylinder for cracks and replace the cylinder if necessary.
- Inspect the cylinder bore for wear and scratches.

*NOTE: Chrome-plated cylinder bore can not be modified such as boring and honing.*



# K5 20rm 250 Service Manual

**John Haynes**



## **K5 20rm 250 Service Manual:**

**Kawasaki KE250 Motorcycle Service Manual** Kawasaki Jūkōgyō Kabushiki Kaisha,1978      **MZ 150 and 250 Owners Workshop Manual** Stewart Wallace Wilkins,1978      Kawasaki KX250 Kawasaki Jūkōgyō Kabushiki Kaisha. Baikubu,1981      **Kawasaki, KLR 250** ,1990      *Kawasaki '80-'83 KZ250 Single Motorcycle Service Manual* Kawasaki Jūkōgyō Kabushiki Kaisha,1982      *Kawasaki KX125, KX250, KX500* ,1993      **Kawasaki KX125, KX250 Motorcycle Service Manual** Kawasaki Jūkōgyō Kabushiki Kaisha,1992      *Kawasaki 454LTD/LTD450, Vulcan 500 & Ninja 250 Service and Repair Manual* Alan Ahlstrand,2008      Kawasaki KX250-A4 Motorcycle Owner's Manual & Service Manual Kawasaki Jūkōgyō Kabushiki Kaisha,1977      Honda Service Manual 85-86, CH250, Elite 250 ,1986      **Kawasaki Motorcycle Service Manual** ,1988      *Kawasaki KZ250* Kawasaki Jūkōgyō Kabushiki Kaisha. Baikubu,1980      Workshop Manual for 250 C.c. (15cu. In.) Single Cylinder Triumph Engineering Co., Ltd,1971      **Kawasaki Motorcycle Owner's & Service Manual KX250** Kawasaki Jūkōgyō Kabushiki Kaisha,1986      **Kawasaki '85~'92 KLR250 Motorcycle Service Manual Supplement** Kawasaki Jūkōgyō Kabushiki Kaisha,1991      **Repair Manual for the MZ motor-cycles ES 175/2 and ES 250/2** ,1958      *Kawasaki KZ250* Kawasaki Jūkōgyō Kabushiki Kaisha. Baikubu,1980      *Kawasaki KLX250/300 1993-2013 Service Manual* ,2015      Kawasaki 250, 350 and 400 Triples Owners Workshop Manual John Haynes,1989-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer      Honda Service Manual 85-88 CH250 Elite250 Honda Giken Kōgyō Kabushiki Kaisha,1988

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