

IMPORTANT: Install a new primary element:

1. If the element shows damage.
2. After 1000 hours or one year of service.
3. When the element will not clean.

Before you install the element, clean the inside of the air cleaner housing.

Install the element. Fasten it with the wing nut. Be sure the gasket is in place between the element and the wing nut.

Push the reset button of the filter indicator.

18. 3-Point Hitch



3-Point Hitch

Lubricate with general duty oil of grade SAE 30 Multi-Gravity Grease or equivalent.

19. Backhoe Tapered Pins

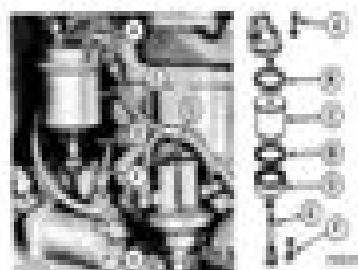


Check tapered pins. Lubricate tapered pins shown above. See procedure on page 56.

EVERY 500 HOURS

20. Fuel Filter

Install a new fuel filter.

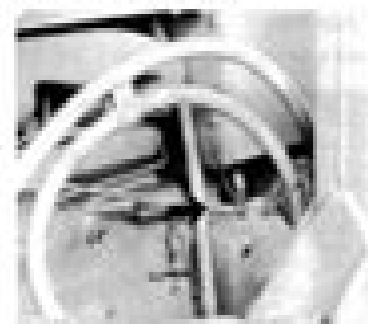


- | | |
|----------------|-----------------|
| 1-Fuel Plug | 4-Fuel Valve |
| 2-Element | 5-Check Plug |
| 3-Element | 6-Transfer Pump |
| 7-Return Valve | 8-Return Line |

1. Remove filter cover (1), element seal (2), and element (3).
2. Thoroughly clean and gaskets.
3. Clean the bowl.
4. Install new element and gaskets. Be sure seals fit correctly.
5. Install bowl and filter cover. Tighten cover bolts.
6. Tighten the fuel valve (4) and the fuel line (8) with the transfer pump (6) and return valve plug. Push down.

NOTE: If primer lever will not pump fuel, crank engine briefly to prime carburetor. Then pump the primer lever.

21. Crankcase Vent Tube



1. Remove tube.
2. Clean it with solvent fuel.
3. Install tube. Be sure gasket is correctly seated.

22. Air Filter
Check the air filter. If dirty, clean it. If damaged, install new filter. If the filter is damaged, replace it.

23. Transmission-Hydraulic System Oil Filters

Install new element in the hydraulic oil filter and the transmission oil filter.

NOTE: Change both elements after first 50 hours of operation.



4-Hydraulic Filter

5-Transmission Filter

1. Remove the filter cover.
2. Remove the gasket and the element.
3. Install a new gasket. Be sure it fits correctly.
4. Install a new element.
5. Install filter cover. Tighten the cover cap screws to 30 inch lbs (33 Nm).
6. Check oil level. See item 12.

24. Fuel Tank Pump

Clean the fuel tank pump.



4-Fuel Tank
5-Filter

6-Fuel Shut-Off
7-Check Valve

1. Clean the needle valve (5).
2. Remove fuel line.
3. Clean needle valve.
4. Clean liquid control assembly.
5. Clean the valve.
6. Install fuel line.
7. Open valve.

EVERY 1000 HOURS

25. Transmission-Hydraulic System

Change the transmission-hydraulic system oil. Clean the transmission system.

1. Start the engine. Operate the hydraulic lever to heat the transmission oil to operating temperature.
2. Stop the engine.

John Deere 401c Operators Manual

JG Myers



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