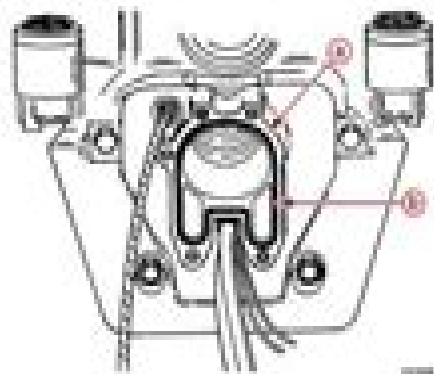


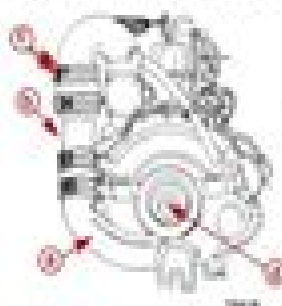
## Transom Preparation

**IMPORTANT:** Exhaust pipe and gasket housing mating surfaces must be clean and free of nicks and scratches and O-ring must be properly seated in groove or water and exhaust may leak into boat.



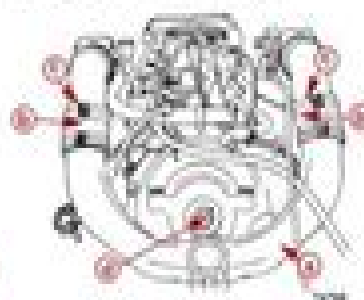
- a - Gasket Housing Mating Surface
- b - O-ring

1. Ensure mating surfaces are clean and o-ring is properly seated.
2. Loosen hose clamps and remove exhaust pipe and bellows from engine.



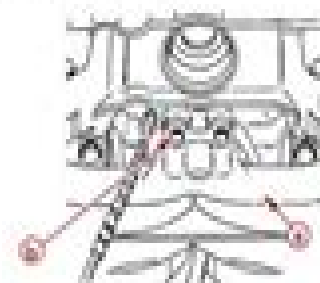
I/O Model

- a - Exhaust Pipe
- b - Bellows
- c - Clamps
- d - Sheering Plug



V6 and V8 Models

3. Through the Prop Exhaust Models: Install exhaust pipe assembly as shown, using four bolts and lockwashers. Torque bolts.



- a - Exhaust Pipe
- b - Bolts And Lockwashers (4)

Description	Item	Qty	Size
Bolts	31		23

4. Through the Transom Exhaust Models: Install block-off plate as shown, using four bolts and lockwashers. Torque bolts.



- a - Bolts And Lockwashers (4)
- b - Block-Off Plate

Description	Item	Qty	Size
Bolts	31		23

**NOTE:** Through the Transom exhaust fittings can be installed at this time.

# **Mercury 3.0l Maintenance Manual**

**R Barnett**



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