

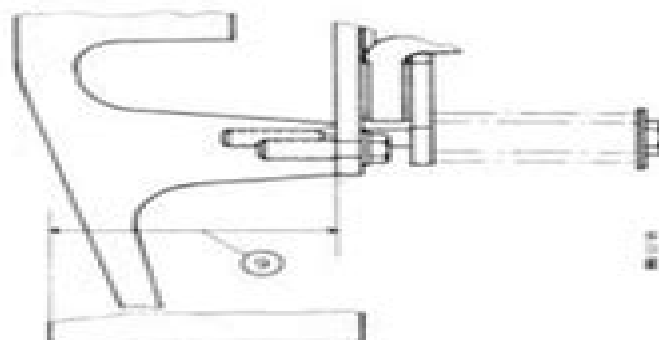
## FLYWHEEL

## Removal and Refitment

1B-83-83

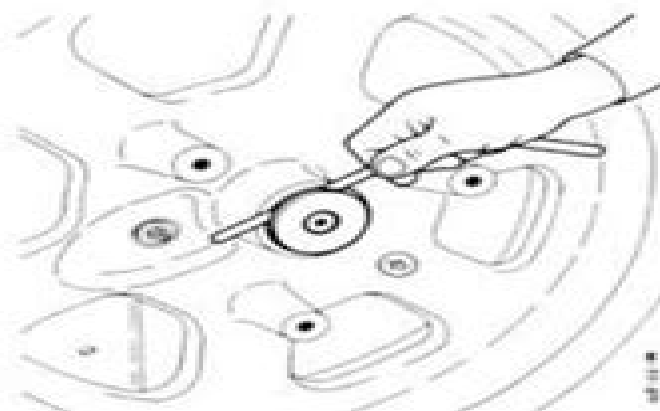
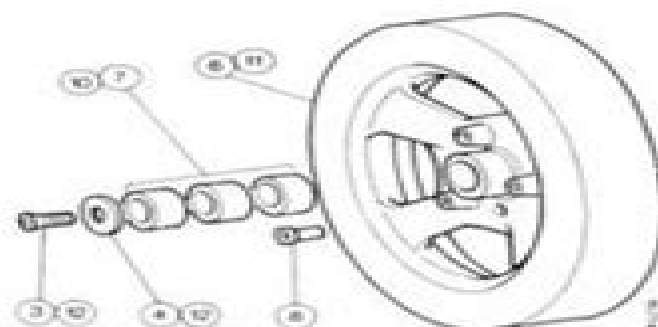
## Removal

1. Remove the flywheel guard.
2. Remove the clutch assembly, operation 1B-81-01.
3. Remove the LEFT-HAND THREAD Allen screw.
4. Remove the washer.
5. Remove the shear bolt.
6. Remove the flywheel, using a hoist.
7. Check the condition of the bronze bushes and replace them if necessary. Use a press to remove them. The bushes are separated by a spacer.
- \*\* 8. Check the condition of the stepped barrel which acts as a guide for the shear bolt.
9. For the MF 120, the dimension is 108 mm and for the MF 124 and 129, 133.3 mm.



## Refitment

10. Fit the two bronze bushes and the spacer. The bushes must not protrude from the flywheel.
11. Refit the flywheel.
12. Fit the flat washer and the Allen screw and tighten to a torque of 70-80 Nm.
13. Slacken the drive dog securing bolt.
- \*\* 14. Fit and tighten the shear bolt to a torque of 23-34 Nm.
15. Position the flywheel on the shaft so that there is a clearance of 0.03-0.40 mm between it and the flat washer.
16. Tighten the drive dog securing bolt to 70-80 Nm.
17. Refit the clutch assembly and the flywheel guard.



# Manual Mf 124 Bailer

**LP Steffe**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the LP Steffe text.

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