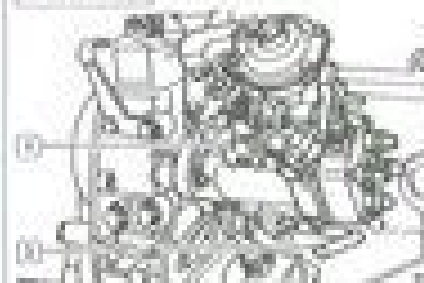


FIGURE 11



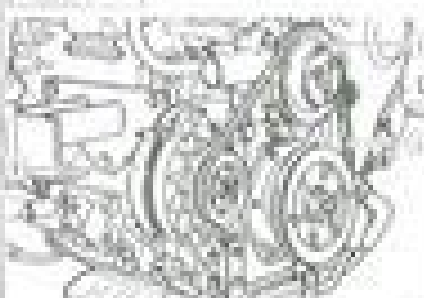
Undo connections (1, 4 and 7) and remove fuel delivery and return pipes. Disconnect both (2); remove brackets (3) and remove supports. Remove nuts (5) and remove valve cover (6).

FIGURE 12



Remove injection pump (1) using Torx T80T14 (2) to undo bottom mounting nut.

FIGURE 13



Disconnect downpipe (1); remove drive belt (2) and water pump drive pulley (3).

FIGURE 14



Remove engine bracket (1) from rotating by inserting Torx T80T14 (2) (use nut for tightening) along back.

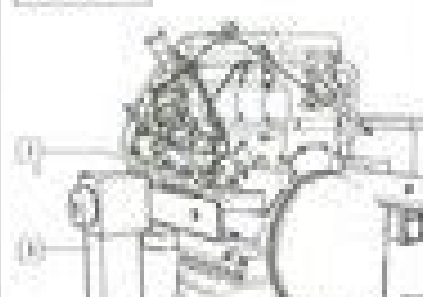
FIGURE 15



Using screw (1) remove rotating belt of mechanical pulley (2) and remove the latter.

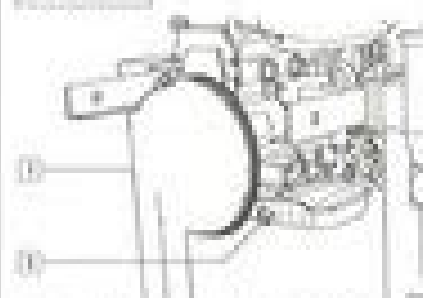
DISMANTLING THE ENGINE

FIGURE 16



Removal of bracket. In brackets T80T20 (1) to engine and to the water to engine block T80T20 (2).

FIGURE 17



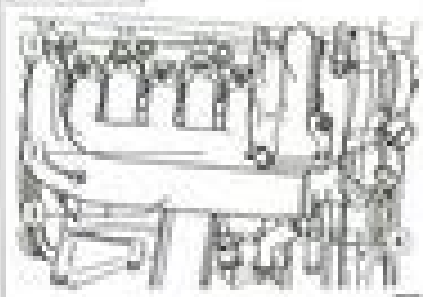
Remove plug (1) and drain oil from pump. Disconnect (PART).

FIGURE 18



Disconnect exhaust pipe (1) from turbocharger (2) and remove top bracket (3).

FIGURE 19



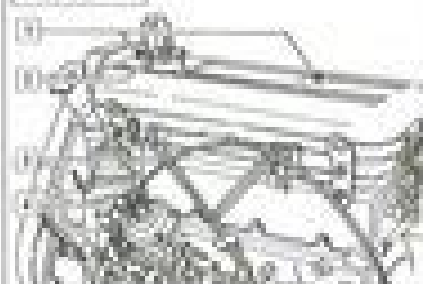
Disconnect air feeding (1) from inlet manifold (2). Disconnect turbocharger (3) together with oil inlet and water pipes from exhaust manifold (4).

FIGURE 20



Remove connection (1) using LHM control oil pipe from inlet manifold. Disconnect water pipe (2) and oil (3) and exhaust (4) manifold.

FIGURE 21



Undo connection (1) and disconnect LHM control oil pipe (2). Remove cap (3) remove nuts (1) and lift oil pump and gear.

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