



**9**  
Move towards the external part of the brake caliper (7) the screws (6) complete with sleeves (3) and lock nuts (8) to fix the brake caliper (7) position.



**10**  
Insert the brake caliper (7) in the braking disc and install it in its seat, fasten the fixing screws (6).



**11**  
Remove the backlash between screws (6) and sleeves (3) working on the lock nuts (8). Tight the screws (6) to end stroke, complete with sleeves (3) and lock nuts (8).



**12**  
**BRAKE CALIPER BACKLASH REGULATION**  
Repeat the operation on both screws.  
Holding the lock lock nut in position, tighten the screw of about 1 turn.



**13**  
Repeat the operation on both screws.  
Using a screwdriver adjust the sleeve (3) as shown in picture.



**14**  
Repeat the operation on both screws.  
Insert a 0.5 mm shim between the sleeve (3) and the lock nut (8) to check the brake caliper (7) backlash.  
**NOTE:** Check that the lock nut (8) is at end of stroke.



**15**  
Repeat the operation on both screws. Keeping the shim in position, insert the screw (6) to regulate the backlash between sleeve (3) and lock nut (8).



**16**  
Repeat the operation on both screws. Keeping the screws (6) in position, torque the lock nuts (8) to a tightening torque of 100 ± 10 Nm.

# Installing Spicer Trans Manual

**Daniela Niemeyer**



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