

INSTALLATION MANUAL

DOWNFLOW SINGLE AND TWO STAGE ELECTRIC FURNACE WITH:

- **FACTORY INSTALLED ELECTRIC HEAT, OR**
- **NO HEAT MODELS WITH FIELD INSTALLED ELECTRIC HEAT KITS**



MODELS: WE30 SERIES

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SECTION I: GENERAL

The following list includes important facts and information regarding the electric furnace and its inclusions.

1. Furnace is rated at 240 volts A/C at 60 Hertz
2. Furnace is the same size for all models
3. Four-wire thermostat operation for heating and cooling
4. A/C ready furnaces equipped with blower for A/C or Heat Pump operation
5. Holding Strap furnished with furnace
6. This furnace is designed for downflow application
7. This furnace must not be operated without furnace door installed

NOTE: This furnace and its components listed on the A/C and Heat Pump equipment sticker were listed in combination as a system by ETL for the United States.

Blower Speed Tap Description

Tap 5 – High Speed – Cooling or Heat Pump Operation
 Tap 4 – Med-High Speed – Cooling or Heat Pump Operation
 Tap 3 – Medium Speed – Cooling or Heating Operation
 Tap 2 – Med-Low Speed – Heating Operation
 Tap 1 – Low Speed – Constant Circulation Operation Only.
 Tap 1 air circulation is around 200 CFM. This is not enough air flow for heating, cooling or heat pump operation. If Tap 1 is used for cooling the evaporator will freeze up. If Tap 1 is used for heating with electric heat the limits will open in a very short time frame.

DO NOT USE SPEED TAP 1 FOR HEATING OR COOLING!

SAVE THIS MANUAL FOR FUTURE REFERENCE

Installation Manual D 40 Motor

RS Peters



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