Van Gorp®
Engineered Conveyor Components

XT® BUSHING INSTALLATION AND OPERATION INSTRUCTIONS FOR CONVEYOR PULLEYS EQUIPPED WITH XT HUBS
DO NOT USE XT® BUSHINGS IN ANY PRODUCT OTHER THAN XT HUBS

BEFORE INSTALLATION:

1. Make sure that the shaft, barrel & bore of the bushing, XT bushed conveyor pulley hub bores, keys and keyways are clean and free of burrs, paint, etc.

2. For proper operation, make sure that the shaft size is within the size limits shown in Table 1. Some applications may benefit from tighter shaft tolerances.

⚠CAUTION — Mounting a XT Bushing on a shaft smaller than the size limits shown in Table 1 may result in a faulty assembly. The assembly may come off the shaft or undesirable assembly run out may result.

MOUNTING:

3. Using a hoist or other appropriate means, place the shaft through the pulley being careful not to damage the bore of the hub(s) and locate in the desired position. When mounting on an inclined surface, if required, make sure the conveyor pulley and shaft do not drop during installation.

4. It may be necessary to slightly wedge open the saw slot on some Bushings in order to start the bore and position the bushing onto the shaft. A narrow-edged regular screw driver may be used.

⚠CAUTION — Excessive wedging forces in Bushing saw slot may damage or break Bushing. AVOID.

5. Align the shaft keyseat with the Bushing bore keyway and install the key. Make sure the key runs the entire length of the bushing bore. For XT Conveyor Pulleys requiring two bushings, shaft keys must be in linewith each other for proper bushing installation. Some Bushings with shallow keyways are supplied with shaft keys. For proper operation use the key supplied with the bushing.

⚠CAUTION — To assure proper transmission of torque, all bushings used in drive pulleys must be keyed to the shaft.

6. Align the non-threaded holes (A) in the bushing flanges with the threaded holes in the hubs (B). Insert the cap screws and thread them by hand three or four turns. See Diagram 1 below.

7. Position the assembly axially on the shaft such that it is aligned with its running mate(s). Be sure to check for adequate clearance between the assembly and other nearby components if applicable.

8. Using a torque wrench and appropriate socket, tighten the cap screws sequentially in order as shown on the diagrams below. Tighten to the torque shown in Table 2. When the cap screw torque is at or near recommended torque, make at least two more sequential rounds to assure all cap screws are at Table 2.

⚠CAUTION — Tightening the cap screws to a torque higher than shown in Table 2 may lead to product failure. AVOID.

⚠WARNING — Disconnect power before installation and maintenance. Failure to do so can result in severe injury or death.

⚠CAUTION — To avoid damage, supporting structure including shafts and bearings must be designed to handle transmitted loads and belt tension(s).

⚠WARNING — Lubricant on bushing barrel, hub or screws could lead to breakage.

DIAGRAM 1

XT15 to 80
DIAGRAM 2

XT100
DIAGRAM 3

XT120
DIAGRAM 4

XT140
DIAGRAM 5

1, 2, 3, etc. are installation sequences. I, II, etc. are removal sequences.

9. When two Bushings are used, completely tighten the screws on one Bushing before proceeding to tighten the other one.

10. Since tightening the cap screws may affect the axial position of the Product, confirm that it is still properly aligned with its running mate. If not, determine how much the assembly must be moved to be in proper alignment.

11. If axial adjustment is required, (following REMOVAL procedures), reposition the assembly, and repeat steps 8 and 9.

12. Check installation gap – There must be a gap between the Bushing flange and the hub face. If there is no gap between them, disassemble the parts (follow REMOVAL procedure) and determine the reason(s) for the faulty assembly.

Insight Xt Installation Guide

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estimation of distribution algorithms artificial immune systems and genetic programming Throughout the book the contributing authors try to develop an understanding for how these methods work and why they are so successful in many applications The book will be useful for students and researchers in theoretical computer science and evolutionary computing **PC Mag** ,1994-05-31 PCMag com is a leading authority on technology delivering Labs based independent reviews of the latest products and services Our expert industry analysis and practical solutions help you make better buying decisions and get more from technology *Insights in Computational Genomics: 2022* Richard D. Emes,Quan Zou,Mehdi Pirooznia,Marco Pellegrini,2023-08-15 This Research Topic is part of the Insights in Frontiers in Genetics series Other titles in the series are Genetics Insights in Evolutionary and Population Genetics 2022 Genetics Insights in Livestock Genomics 2022 Genetics Insights in Epigenomics and Epigenetics 2022 Genetics Insights in Behavioral and Psychiatric Genetics 2022 Genetics Insights in Neurogenomics 2022 Genetics Insights in Genomic Assay Technology 2022 Genetics Insights in Genetics of Common and Rare Diseases 2022 We are now entering the third decade of the 21st Century and especially in the last years the achievements made by scientists have been exceptional leading to major advancements in the fast growing field of Genetics Frontiers have organized a series of Research Topics to highlight the latest advancements in research across the field of Computational Genomics with articles from the members of our accomplished Editorial Boards This editorial initiative of particular relevance led by Prof Richard Emes Specialty Chief Editor of the Computational Genomics section together with Dr Pirooznia and Dr Zou focused on new insights novel developments current challenges latest discoveries recent advances and future perspectives in the field of Computational Genomics The Research Topic solicits brief forward looking contributions from the editorial board members that describe the state of the art outlining recent developments and major accomplishments that have been achieved and that need to occur to move the field forward Authors are encouraged to identify the greatest challenges in the sub disciplines and how to address those challenges **New Insights into and Interventions of the Persistent Immune Responses in Chronic Graft Rejection, 2nd Edition** Hao Wang,Caigan Du,2022-03-09 Publisher s note This is a 2nd edition due to an article retraction *Insights in Infectious Agents and Disease: 2021* Axel Cloeckaert,Caterina Guzmán-Verri,2023-07-26

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