DEFINITIONS AND BASIC CONCEPTS

Metrology: It is the name given to the science of pure measurements.

- Line Standard: When the length being measured is expressed as the distance between the two lines then it is called Line standard, e.g. scale.
- End Standard: When the length being measured is expressed as the distance between the two parallel end faces then it is called end standard.e.g. Slip gauges.
- Limits: The maximum and minimum permissible sizes within which the actual size of a component lies are called Limit.
- Tolerance: It is impossible to make anything to an exact size. Therefore it is essential
 to allow a definite tolerance or permissible variation every specified dimension.
- Interchangability: It occurs when one part in an assembly can be substituted for a similar part which has been made to the same drawing.
- Allowance: A difference between the hole dimension and shaft dimension for any type of fit is called Allowance.
- Deviation: It is defined as the algebraic difference between a size (Actual, Maximum etc.) and the corresponding basic size.
- Fit: When two parts are to be assembled the relationship resulting from the difference between their sizes before assembly is called a fit.

Measurement: It is a process of comparing quantitatively an unknown magnitude with a predefined standard.

- Readability of an Instrument: This is the term which indicates the closeness with which the scale of the instrument may be read.
- Least count: It is the smallest difference between two indications that can be detected on the instrument scale.
- Range: It represents the highest possible value that can be measured by an instrument or it is the difference between the largest and the smallest results of measurements.
- Sensitivity: The sensitivity of an instrument is the ratio of the linear movement of the pointer on the instrument to the change in the measured variable causing this motion.
- 5. Error: The difference between the true value and the result is known as error.

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