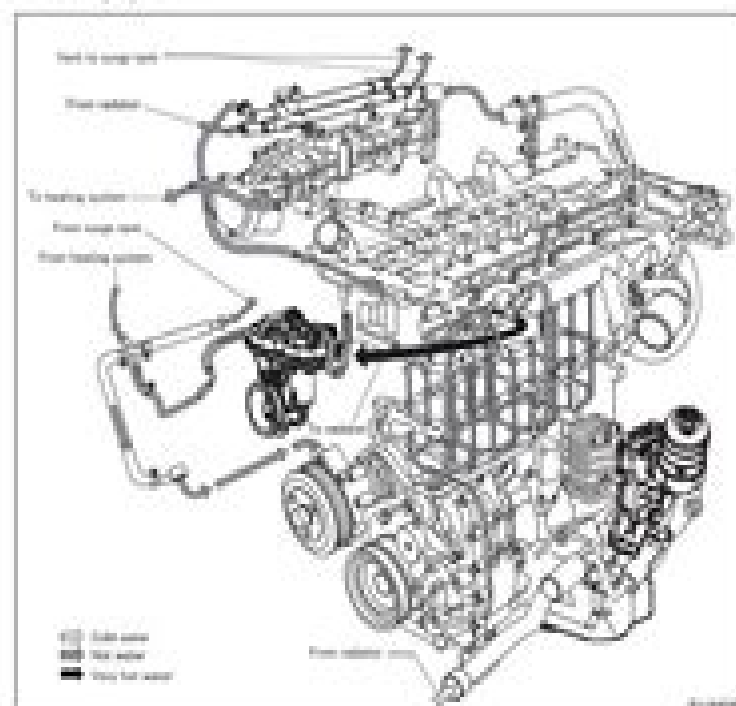


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STRUCTURE AND OPERATION

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1. Cooling System



- The engine cooling system is the type with forced circulation in a closed circuit. It comprises the following parts.
 - A surge tank.
 - An engine cooling module to dissipate the heat taken from the engine by the coolant with a radiator.
 - An oil cooler to cool the lubricating oil.
 - A water pump incorporated in the crankcase.
 - A cooling fan activated by a vacuum coupling.
 - A thermostat governing the circulation of the coolant.
- The water pump driven by a V belt by the crankshaft sends coolant into the crankcase and into the cylinder head.
- When the coolant temperature reaches and exceeds the working temperature, it causes the thermostat to open and the fluid is channelled from there to the radiator and is cooled by the fan.
- The pressure in the system due to the change in temperature is governed by the inlet and outlet valves incorporated in the surge tank pressure cap.
- The outlet valve has the following hydraulic function.
 - To keep the system slightly pressurized so as to raise the boiling point of the coolant.
 - To discharge into the atmosphere the excess pressure produced in case of high coolant temperatures.

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Lei Huang



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