



# **SERVICE MANUAL**

Number 23

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## **MARINE ENGINES**

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Book 1 of 2  
Sections 1 thru 4

# **Mercury 454 Horizon Mag Mpi Owners Manual**

**John Harold Haynes, Bruce Gilmour**



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**Plymouth Horizon & TC3, 1978 Thru 1979** John Harold Haynes, Bruce Gilmour, 1979

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