

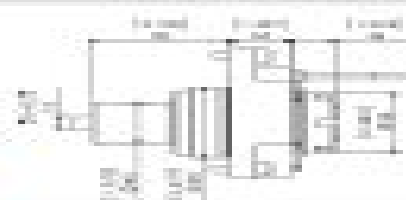
## Live Tooling for Mazak Quick Turn Smart 200M/250M



### ER32 STRAIGHT TYPE

1800 PSI Coolant Flow Capable  
High Torque of 8.8 Nm/ 6550 RPM Max

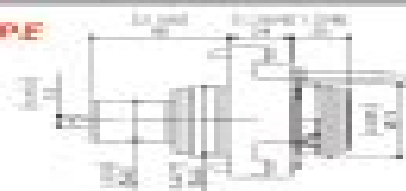
- External Coolant  
Lyndex-Makino Part Number: MCT18-ER32T  
Model ref.: 3857050002
- Internal Coolant  
Lyndex-Makino Part Number: MCT18-ER32T-C  
Model ref.: 3857050002



### MISO QUICK CHANGE STRAIGHT TYPE

1800 PSI Coolant Flow Capable  
High Torque of 8.8 Nm/ 6550 RPM Max

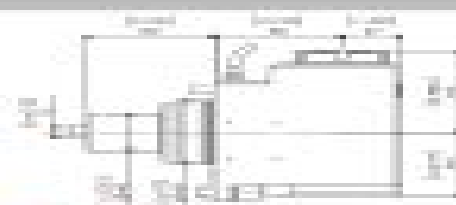
- Lyndex-Makino Part Number: MCT18-MISO  
Model ref.: -
- Link back for all attachments details



### ER32 90 DEGREE TYPE

1800 PSI Coolant Flow Capable  
High Torque of 7.8 Nm/ 6550 RPM Max

- External Coolant  
Lyndex-Makino Part Number: MCT18-ER32T  
Model ref.: 3857050002
- Internal Coolant  
Lyndex-Makino Part Number: MCT18-ER32T-C  
Model ref.: 3857050002



### MISO QUICK CHANGE 90 DEGREE TYPE

1800 PSI Coolant Flow Capable  
High Torque of 7.8 Nm/ 6550 RPM Max

- Lyndex-Makino Part Number: MCT18-MISO  
Model ref.: -
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### Gears for Stability

- Manufactured gears to minimize backlash
- Custom Ground Spiral Drive System maximize torque output
- Recommended ABEC 7 bearings from top FEA analysis software stress output every 100,000 assembly



### Protective Sealing System

- 1 Lip O-ring Seal provides a high pressure multi-barrier construction that prevents contaminants and coolant from entering the main chamber

# Manual Mazak Laser

**Tom Scanlan**



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multinationals seeking to relocate simple but labour intensive assembly processes and firms in countries with significant domestic markets This work is unique in addressing the scale and scope issues in developing countries and in the wealth of information regarding machine tools which it provides The data provided in the appendix includes official United Nations data previously unpublished This will be of use for all research into trends in the use of machine tools

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