

10 - ENGINE

100 - Removal - Installation - Bench Test

- 290740/1** Engine lifting hook.
290090 Rotary stand for engine overhaul.
293860 Set of brackets for rotary stand **290090**.
291309/1 Compression tester, complete with dummy injector **293862**.

101 - Engine Block - Cylinder Head

- 292507** Plate for cylinder liner removal.
291501 Plate for cylinder liner removal.
292240 Tap (M 12 x 1,75) for injector sleeve
(390425) threading.
292243 Tool for removal of injector sleeve
(390771) fragments from cylinder head.
293784 Puller for injector sleeve.
(242137)
293742/2 Set of dressing tools for injector seat.
293861 Roller for injector sleeve.
291113 Cylinder head support.
292248 Graduated device for angular tightening of cylinder head screws.
292913 Lathe fixture for valve seat dressing.

102 - Valve gear

- 293269** Valve gear shaft bushing polishing
(390363) tool.
292103 Set of punches for removal/installa-
(360383) tion of valve gear shaft bushings, for use with **292208 (370008)**.
292208 Handle.
(370008)
291046/1 Punch for removal of engine valve
(360409/1) guide.
291177 Engine valve guide polishing tool.
(390310)
291780 Sleeve for assembly of intake and
(360409/3) discharge valve guide (for use with **291046/1**).
290064 Pneumatic valve grinder.
291050 Press for removal/installation of valve springs.
291112 Valves support.
291883 Valve clearance adjustment wrench.
(350108)

103 - Crank gear

- 291504** Puller for crankshaft pulley hub.
291160 Pliers for elastic piston rings.
291048 Strap for piston installation in cylinder.

104 - Fuel System

- 290284** Hand pump with stand and couplings for injector tests.
293780 Hand pump for injector setting test.
293671 Injector cleaning set.
290898 Injector removal/installation support (FIAT-OMAP).
293760 Injector removal/installation support (BOSCH-CAV-OMAP).
293761 Set of wrenches for injector removal/installation.
293786 Wrench for injection pump pressure coupling adjustment.

On-bench injection pump test equipment

- 290239** Adjustable support for overhaul of pumps.
290756 Drive union.
290765 Injector delivery lines (test A, 6x2x 850 mm) (0,2x0,08x33,5 in).
290752 Pump support plate.
293149 Injection pump test bench.
292197 Comparator (1/100 mm, travel 5 mm, 0,2 in), dia. 60 mm (2,36 in).
291754 Comparator (1/100 mm, travel 5 mm, 0,2 in), dia. 40 mm (1,6 in).
291755 Gauge for injection pump assembly to motor.
293401 Injection pump inspection kit (on tractor).

BOSCH distributor injection pump

- 290664** Case for removal/installation of transfer pump rotor.
(365149) Distributing rotor stroke gauge.
290774 O-ring installation sleeve.
290779

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