

# JUKI

SUPER-HIGH-SPEED, 1-NEEDLE OVERLOCK MACHINE  
MO-3704  
SUPER-HIGH-SPEED, 2-NEEDLE OVERLOCK MACHINE  
MO-3714  
SUPER-HIGH-SPEED, SAFETY STITCH MACHINE  
MO-3716

## INSTRUCTION MANUAL

No.01

29197203

It is recommended that you purchase a Juki machine. To get the most use of the many functions of this machine, and operate it in safety, it is necessary to read this instruction correctly. Please read this instruction manual carefully before use. We hope you will enjoy the use of your machine for a long time. Please remember to keep this manual in a safe place.

[For the first use, smooth or so, operate the machine at about 80% speed of its rated sewing speed.]

### BEFORE OPERATION



1. Do not hold the side plate cover when carrying the machine.



2. If the pointer bar of the oil gauge comes down under the lower marker line when observing the oil gauge from above, supply oil referring to the description of 3. Lubrication.

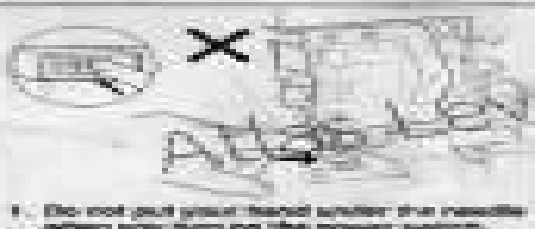


3. Apply finger joint drops of oil to the needle bar and upper finger joint and operate the machine for the first time after using it after a long period of sleep.

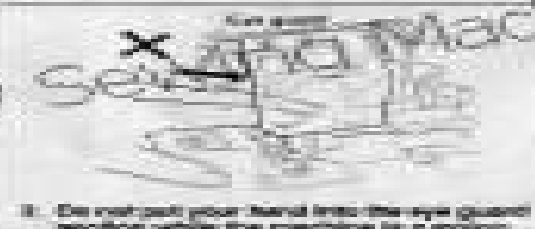


4. The correct machine running direction is such that the handwheel turns clockwise as viewed from the front of the side. Never run the machine in the reverse direction.

### CAUTIONS IN OPERATION



1. Do not put your hand under the needle when you turn on the power switch.



2. Do not put your hand into the eye guard section while the machine is running.



3. Be sure to turn off the power switch before you remove the V belt.

- During operation, be careful not to allow your or any other person's head, hands or fingers to come close to the handwheel, V belt and motor. Also, do not place any instrument, tool or anything that is not necessary on the sewing table to them. Doing so is dangerous.
- If your machine is provided with a belt cover, finger guard, eye guard or any other protection, do not operate your machine with any of them removed. Doing so is very dangerous.
- Before transporting, adjusting or cleaning the machine, stopping the machine head or replacing the needle, be sure to turn OFF the power to the machine so as to prevent any accident and confirm that the sewing machine will not operate even when depressing the foot pedal of the sewing machine.
- If your machine is equipped with a clutch type motor, the motor will be kept running by inertia after turning OFF the power switch. It is dangerous to approach the foot pedal of the sewing machine while the motor is still running. Because the sewing machine will start rotating suddenly. Be sure to keep the foot pedal of the sewing machine held depressed after turning OFF the power switch until the sewing machine completely stops.
- When you leave from your machine, make sure to turn OFF the power to it.
- In case of a power failure, make sure to turn OFF the power to the machine.
- Do not wipe the surface of the machine head with rougher clothes.

# Juki Mo 3714 Serger Manual

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## **Table of Contents Juki Mo 3714 Serger Manual**

1. Understanding the eBook Juki Mo 3714 Serger Manual
  - The Rise of Digital Reading Juki Mo 3714 Serger Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Juki Mo 3714 Serger Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Juki Mo 3714 Serger Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Juki Mo 3714 Serger Manual
  - Personalized Recommendations
  - Juki Mo 3714 Serger Manual User Reviews and Ratings
  - Juki Mo 3714 Serger Manual and Bestseller Lists
5. Accessing Juki Mo 3714 Serger Manual Free and Paid eBooks
  - Juki Mo 3714 Serger Manual Public Domain eBooks

- Juki Mo 3714 Serger Manual eBook Subscription Services
- Juki Mo 3714 Serger Manual Budget-Friendly Options
- 6. Navigating Juki Mo 3714 Serger Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Juki Mo 3714 Serger Manual Compatibility with Devices
  - Juki Mo 3714 Serger Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Juki Mo 3714 Serger Manual
  - Highlighting and Note-Taking Juki Mo 3714 Serger Manual
  - Interactive Elements Juki Mo 3714 Serger Manual
- 8. Staying Engaged with Juki Mo 3714 Serger Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Juki Mo 3714 Serger Manual
- 9. Balancing eBooks and Physical Books Juki Mo 3714 Serger Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Juki Mo 3714 Serger Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Juki Mo 3714 Serger Manual
  - Setting Reading Goals Juki Mo 3714 Serger Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Juki Mo 3714 Serger Manual
  - Fact-Checking eBook Content of Juki Mo 3714 Serger Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

## 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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