

Choose the correct answer.

1. The main function of flywheels in a forging hearth is _____ Marks : 3
- A. to send cooling water
B. for sending forced air to burn fuel
C. to establish initial firing
D. to monitor temperature

2. Anvil used in a forge shop is mainly to carry out _____ Marks : 3
- A. forging the work piece
B. bending, drawing, upsetting and holding stock
C. for leveling the component
D. shearing operation

3. Heating temperature for high carbon steel in a forging operation should be _____ Marks : 3
- A. 1000°C
B. 1200°C
C. 1100°C
D. 950°C

4. The best fuel for a forge is _____ Marks : 3
- A. peat
B. charcoal
C. steam coal with low sulphur
D. coke

5. When the steel is heated in a forge its colour changes. From brown to white. What will be the colour when the temperature of steel is 1000°C? Marks : 3
- A. yellowish white
B. bright cherry red
C. red
D. dull brown

6. In forging operations, of mild steel when heated to 700°C. Which of the following operation is suitable. Marks : 3
- A. forging
B. bending
C. finishing
D. punching

7. Which of the following forge tools are specifically used for bending round steel rods? Marks : 3
- A. vices/anvil edge
B. bending block
C. fork tools
D. bending link

8. Which of the following forging tool is used for necking, shouldering & grooving operations? Marks : 3
- A. bending block
B. set of fullers
C. bolster
D. anvil

9. The most commonly used holding device in a forge shop is _____ Marks : 3
- A. pin vice
B. bench vice
C. leg vice
D. pipe vice

1. खींचने वाले के द्वारा का गुण यह है _____ Marks : 3
- A. ठंडा बना लेना
B. खोले हुए गरम धातु को ठंडा करना
C. तापमान समझने की सामान्य माप
D. तापमान की निगरानी करना

2. धातु को धीरे से धुलाने वाले यंत्र को खोले धातु कहते हैं _____ Marks : 3
- A. खोले धातु को खोले धातु
B. धातु को खोले धातु करने का खींचने वाले और धातु
C. खोले धातु को ठंडा करने
D. खींचने वाले

3. खींचने वाले के द्वारा, खोले धातु के लिए खींचने तापमान को मापने _____ Marks : 3
- A. 1000°C
B. 1200°C
C. 1100°C
D. 950°C

4. खोले के लिए सबसे अच्छा ईंधन है _____ Marks : 3
- A. पीत
B. कोयला
C. वाष्प कोयला जिसमें कम सल्फर हो
D. कोयला

5. जब स्टील को खोले में गर्म करते हैं तो इसका रंग बदलता है। 1000°C तापमान पर है उसका रंग क्या होगा? Marks : 3
- A. पीले-सफेद
B. चमकीले लाल
C. लाल
D. धुंधला

6. खींचने के दौरान, 700°C पर गर्म स्टील के लिए उपयुक्त कौन सी प्रक्रिया है? Marks : 3
- A. खींचना
B. मोड़ना
C. पॉलिश करना
D. पंच करना

7. खोले में खींचने के लिए उपयोग की जाने वाली उपकरणों में से खोले में खींचने के लिए खोले धातु को खोले के लिए खोले धातु है? Marks : 3
- A. खोले/खोले धातु
B. खोले धातु
C. खोले धातु
D. खोले धातु

8. खोले में खींचने के लिए खोले धातु को खोले धातु और खोले धातु के लिए खोले धातु है? Marks : 3
- A. खोले धातु
B. खोले धातु
C. खोले धातु
D. खोले धातु

9. खोले में खींचने के लिए खोले धातु को खोले धातु और खोले धातु है _____ Marks : 3
- A. खोले धातु
B. खोले धातु
C. खोले धातु
D. खोले धातु

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