

# 6A6B - 4 DIESEL ENGINE

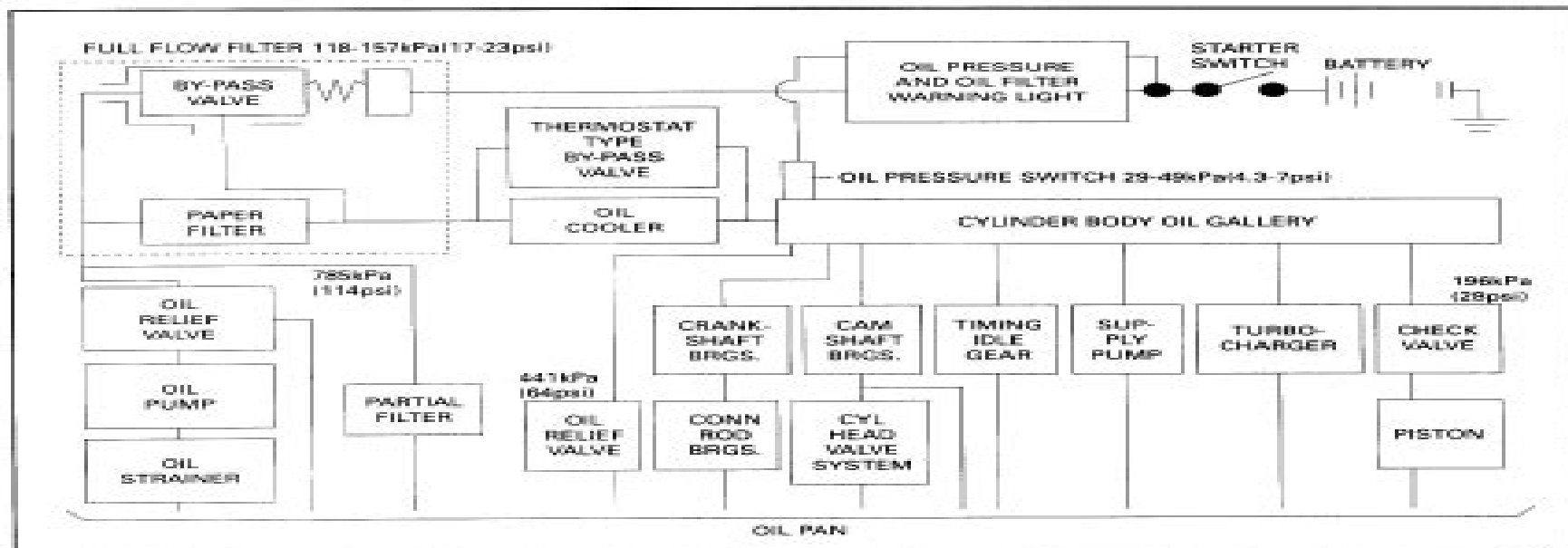


Figure 2 — Lubrication System

## DISASSEMBLY OF THE ENGINE

### TOOLS AND SHOP EQUIPMENT

A clean well-lit work area should be available. Other necessary equipment includes: a suitable parts cleaning tank, compressed air supply, trays to keep parts and fasteners organized, and an adequate set of hand tools.

An approved engine repair stand will aid the technician and help to prevent personal injury or damage to the engine components.

Special tools are listed and illustrated throughout this section. A complete listing is at the end of this section. These tools (or their equivalents) are specially designed to quickly and safely accomplish the operations for which they are intended. The use of these tools will also minimize possible damage to engine components.

Some precision measuring tools are required for inspection of certain critical components. Torque wrenches are necessary for the correct assembly of various parts.

### ACCESSORY REMOVAL

This manual takes into consideration that the engine accessories have been removed. These accessories may include one or more of the following:

- Power Steering Pump
- Air Conditioning Compressor
- Generator
- Air Compressor (for air brakes)

- Starter Motor
- Hydraulic Pump (for hydraulic brakes)
- Drive Belts
- Engine Cooling Fans and Clutch

Diagrams of emissions and vacuum hose routings, wiring harness routing, accessory drive belts layout, etc., should be made before removing accessories.

### CLEANING

**NOTICE:** Clean the engine only when it is cold, and never when the engine is running. Spraying or pouring water or other fluids on the engine when it is warm or hot, or when it is running, can cause serious damage to the engine and its components.

Remove the engine accessories before cleaning to provide better access to the engine exterior surfaces. Cover all openings to the engine, after any engine control units such as, air inlet pipes, glow plugs, turbocharger etc., have been removed. Methods used to clean the engine will depend on what is available. Steam cleaning, pressure washing, or solvent cleaning are some of the acceptable methods. Allow the engine to dry before beginning any of the repair work. It is important that the engine be as clean as possible to prevent dirt from entering critical areas during disassembly.

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**N Colangelo**



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