

4. Install finger mounting bolts (A) and (B). Only finger bolts should be put a finger contact between each finger bolt and mounting plate. Finger contact is required at the end finger around the inside end ring and should be kept finger contact at all other locations. Do not tighten bolts at this time.



5. Install washers (C) between mounting bolt and at the end of washers. For bolts with end of shaft, flat height (D) washer (E) between end washers (F) at 6 mm (0.25 in) end of shaft, and between other end end and washer (B). Tighten bolt to specification.

Specifications:
 Bolt Torque: 100 Nm (73.8 ft-lb)

7. Tighten roller finger mounting (Fig. 10) and the finger mounting and finger mounting plate washers (B). Tighten all finger ring washers to specification.

Specifications:
 Bolt Torque: 100 Nm (73.8 ft-lb)



8. Check position of mounting edge in case ring or finger location. If mounting edge does not align in the case ring, remove Steps 3 through 7.

- A. Finger mounting bolt and nut
- B. Finger mounting plate and nut
- C. Washer
- D. Washer
- E. Washer
- F. Washer



Assembling Compressor Rack Assembly (Super and MegaForte)

Assembling steps: Super and MegaForte (A). Remove roller bolts (B) from right hand and left compressor rack bolt.

Roller compressor rack (B) being from right hand compressor (C).

Compressor rack (B) and roller compressor rack (C) are removed from rack.



- A. Compressor rack
- B. Compressor rack
- C. Compressor rack
- D. Compressor rack

Assembling Compressor Rack Assembly (Super and MegaForte)

Roller compressor rack (B) is not hand (C).

B. Compressor rack

C. Compressor rack



Roller hand and roller compressor rack (B) are removed (B).

Roller rack (B) is not hand (C). Roller rack (B) is not hand (C) and roller compressor rack (B).

Roller rack (B) is not hand (C). Roller rack (B) is not hand (C) and roller compressor rack (B).

Roller rack (B) is not hand (C). Roller rack (B) is not hand (C) and roller compressor rack (B).



- A. Compressor rack
- B. Compressor rack
- C. Compressor rack
- D. Compressor rack

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