

Stroke Control Valve Disassembly and Inspection

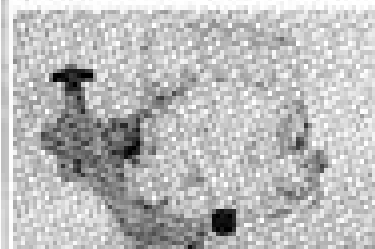
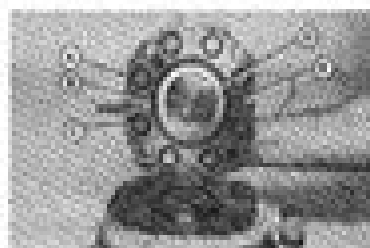


Fig. 16 Mount Pump on Backhoe

1. Thoroughly clean the outside surface of the pump housing and stroke control valve assembly.
2. Install the pump on the JCB1000A Backhoe Pump on (Fig. 16).
3. Loosen the plugs, mark the desired screw, adjust main plug, and external valve.



- A - Stroke Control Valve Housing
B - O-Ring
C - Packing (if used)
- D - Stroke
E - Packing (if used)

Fig. 17 Remove Stroke Control Valve Assembly

4. Remove four cap screws to remove the stroke control valve housing (A, Fig. 17).
5. Inspect and discard the O-ring (B) and packing (C and E).
6. Keep spring (D) with stroke control valve housing for use at assembly.



Fig. 18 Remove External Valve

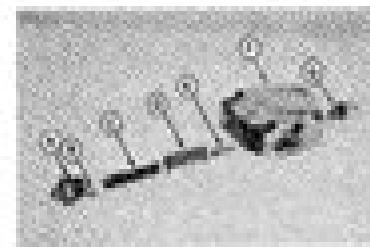
7. Remove the external external valve (Fig. 18).



- A - Retaining Ring
B - Retaining
- C - O-Ring

Fig. 19 Remove Valve

8. Remove O-rings (B and C, Fig. 19) and backup ring (A).



- A - Adjustment Plug
B - Retaining Washer
C - Spring
D - Spring Guide
- E - Stroke Control Valve
F - Stroke Control Valve Housing
G - Special Plug and Manual Override Screw

Fig. 20 Remove Stroke Control Valve

IMPORTANT: The special plug is the stop for stroke control valve stems. To prevent spring from putting the stems and damaging the O-rings, remove adjustment plug before removing special plug.

9. Remove adjustment plug (A, Fig. 20) and special washer (B) from stroke control valve housing (F).
10. Remove spring (C), spring guide (D) and stroke control valve (E).
11. Remove special plug and manual override screw (G).

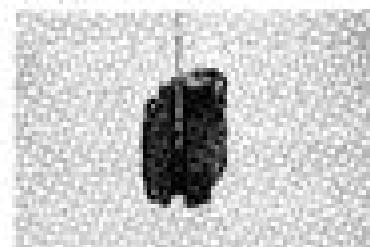


Fig. 21 Remove Stroke Control Valve Stem

NOTE: Cutaway section of a stroke control valve housing is shown.

IMPORTANT: DO NOT use a punch to remove the stroke control valve stems because it can damage the stems.

12. Carefully drive out the stroke control valve stems (Fig. 21) using a wooden block.

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