

High pressure fuel pump exploded view

A-High pressure fuel pump

B --- Adapter plate C-Drive gear

O-Nut 6— O-ring:

F-Pump position sensor G-Fuel supply fitting

Disassemble and Reassemble High Pressure Fuel Pump

### A) Disassembling

- Remove gear (C) using JDG1560 tool. Use a vise with claws to block the gear when removing gear.
- Remove the two cap screws (I) and separate high pressure pump (A) from adapter plate (B).
- Replace parts as necessary.

## B) Reassembling

 Install high pressure pump (A) on adapter plate (B) with a new O-ring (E). Tighten the 2 cap screws (I) to specification.

### Specification

High pressure pump to adapter plate - Torque. \_\_\_\_\_\_ 40 Nm (30 lb-8)

2. Install gear (C) on pump shaft then tighten nut (D) to specification. Use a vise with daws to block the gear when tightening.

#### Specification.

High pressure pump pear. 95 N-m (70 lb-fb mult Tongue

H-Fuel leak-off fitting

I- Cap screw thigh pressure purely-to-adapter plate)

Install pump position sensor (F) onto adapter plate then tighten to specification v on this sample

### Several Relation

Pump position sensor to adapter plate Torque 15 Nm (11 lb-ft)

4. Install fuel supply elbow fitting (G) on high pressure pump. Orient fitting to be in line with fuel line. Tighten fitting nut to specification.

### Specification:

Fuel supply elbow fitting nut-to-high pressure pump - Torque ----

Install fuel leak-off fitting (H) on high pressure pump. Orient fitting vertical pointing down. Tighten fitting nut. to specification.

### Sign explifficulations

Fuel leak-off fitting mut-to-high pressure 

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# John Deere 4045 Service Manual Fuel System

J Elliott

# John Deere 4045 Service Manual Fuel System:

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