Place a container uncer the rear purties of clutch to sing to calculate hydracis of from the pump rest pipe and the cover inter pipe, white the tractor is separated.

IMPORTANT: Do not lose check valve assembly (tractors without Hi-Lo or reverser) in end of hydrau-lic pump intel pipe when separation is made. Install capture on hydrautic pipes and fittings to prevent entry of foreign material.

Remove the cusp screws securing the cluster housing to the origine and roll may portion of tractor away from engine. Place a metal support stand under transmission.

ASSEMBLY

Remove coptugs and join engine and clutch housing. Remove the numbered removal steps. Remove 100-9 support stand and foor jack. Tighten cap software to 170 1-16s tone, as.

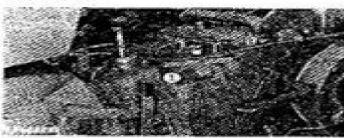
"install battery, side grit e screens, nood, multier, and cow". Start ongine, inspect for looks, and check operation

SEPARATING CLUTCH HOUSING FROM TRANSMISSION CASE

Drain the transmission (remove both drain plugs). Femove the hydraulic oil filtor cover and element.

Movinove this marwbuil mem tractor.

Disconnect the clotch return spring. Remove the tell-hand and right-hand tootzers. Remove the transmission shield.



THIS IF LEGISTANCE SILVER ACCOUNTS PROCEDURES

- 3 Disconnect wiring harness from start-safety switch and light switch (Fig. 4).
- Disconnect hydrautic oil reservoir vent trese (Fig. 5). Disconnect mid couplant (if coupped).

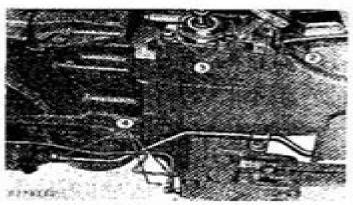


Fig. 5-Right Hamil Separation Procedures

- 3. Remove control valve coner, and remove shift cover cap screws (tractors with Hi-Le shift). Remove shift cover from clutch bousing. Inside the clutch housing, remove the two clutch housing-te-transmission case cap screws, and the goar shifter lever guide spring.
- Disconnect brake pipes from trake valve novuing, and disconnect pressure pipe at pressure control valve.

Install JDC-9 support stand on flywirest nousing.

A CAUTION: Install a wood block between front oxic and front support on both sides of tractor to prevent assembly from tipping (Fig. 6).

Place floor jack under transmission case

Renow the clutch housing-to-transmission case one screws, and sequente units. Install captuge.

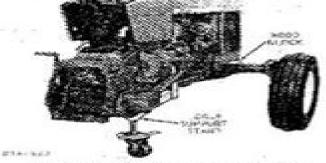


Fig. 0-Chrish Insuring Separated Popos Standardon

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David Kirk

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