

Hold the piston rod with the end of a special strap wrench, illustrated on page 10, and disassemble the joint end. If the strap wrench slips, sprinkle a little kerosene on the belt.

**NOTE:** The strap wrench can be obtained through your John Deere dealer.

Piston rods have been installed at the factory with "Loctite" sealing compound to prevent them

from coming loose during operation. If the rod end cannot be removed in the normal manner, apply pressure to the piston rod with the strap wrench, and heat the rod end until the seal is broken.

**CAUTION:** Do not heat the rod end more than necessary. Excessive heat may damage the piston rod.

### Removing control valve



Remove the outside clamp of the control valve cover.

Disconnect the right lower line from the control valve, and cover the hose with tape that lines entering the system.

Remove the valve control lever by loosening the pin nut and disconnecting the lever from the handle gear.

Remove three bolts and nuts holding the control valve to the engine block, and remove the control valve.

It is recommended that you use a new control valve and linkage. If you reuse the old control valve, be sure to clean it thoroughly before using it.

### Disassembling control lever linkage



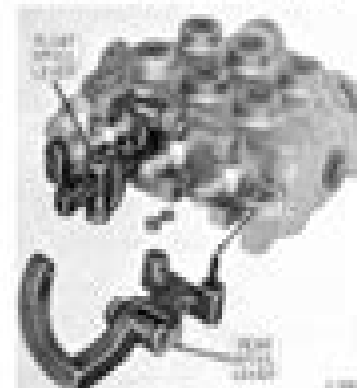
Remove the cap screw holding the handle pin to the pin nut. Slide the clip with the pin nut down and disconnect the ball



Remove the cap screw holding the handle pin to the pin nut. Slide the clip with the pin nut down and disconnect the ball

Remove the linkage adjustment for handle and foot or handle roll pins. Make sure none of the cottages have stripped threads. Remove the ball joints, making sure the clip roller stops in its proper position. Replace nuts or broken parts.

### Assembling control lever linkage



Install the first speed lever between the control speed and the first speed with the stud in the back valve mounting leg, and with a cap screw in the front side leg. Place a lock washer and nut on the stud.

Tighten the nut against the nut or cap screw at this time.



# John Deere 612engine Service Manual

**Zhe Xu**



**John Deere 612engine Service Manual:**

Technical Manual United States Department of the Army,1952      **Motor's Truck Repair Manual** ,1953

**Organizational maintenance manual** ,1987      **Farm Equipment Red Book** ,1961      *Implement & Tractor* ,1961

**Cars & Parts** ,1996      Gale's Auto Sourcebook ,1992 Guide to information on cars and light trucks      Public Works

Manual ,1998      I & T Shop Service ,      **Farm Tractor Tune-up & Service Guide** Southern Association for Agricultural Engineering and Vocational Agriculture,1963

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