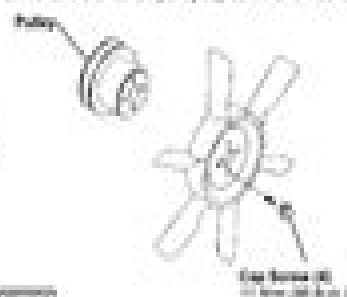


TIMING GEAR COVER

Removal/Installation

1. Remove alternator and belt.
2. Remove fan, spacerplate, if equipped, and pulley.
3. Remove crankshaft pulley cap screw and washer.



4. Remove crankshaft pulley using a two-jaw puller kit.
5. Remove tachometer, if equipped.

NOTE: It is not necessary to remove auxiliary drive cover and gasket, if equipped, or end cover and O-ring to remove timing gear cover.

6. Remove mounting cap screws and timing gear cover.

Installation is done in the reverse order of removal.

- Tighten all mounting cap screws to 8 Nm (75 In. Lbs.).
- Adjust tachometer drive belt tension.

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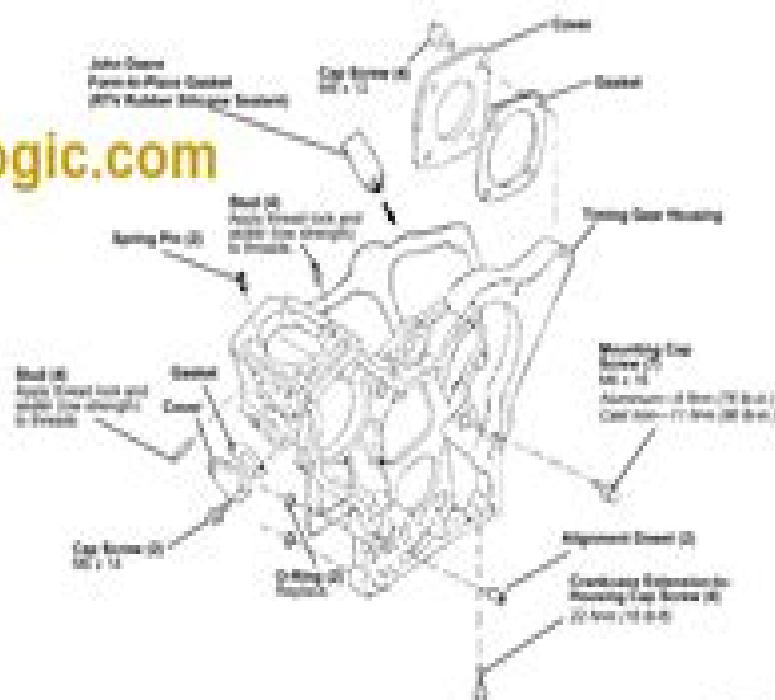
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TIMING GEAR HOUSING

Removal/Installation

1. Remove idler gear. (See IDLER GEAR.)
2. Remove engine camshaft. (See CAMSHAFT REMOVAL.)
3. Remove oil pump. (See OIL PUMP.)
4. Remove water pump. (See WATER PUMP.)
5. Remove mounting cap screws and housing.
6. Replace O-rings.

Installation is done in reverse order of removal.



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