Introduction

FOREWORD.

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety measures in the introduction of this manual and the cautions presented throughout the text of the manual.



This is the safety-atent symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical mamuals are divided in two parts: repair and diagnostics. Repair sections tell how to repair the components. Diagnostic sections help you identify the resportly of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job and service parts litts.

Section 10, Group 15—Spécifications consist of all applicable specifications, near futerances and specific troque values for various components on each individual engine.

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