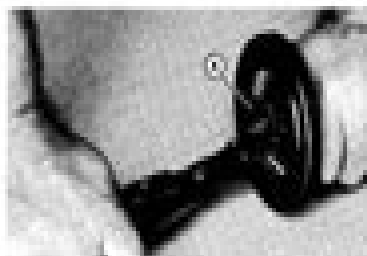
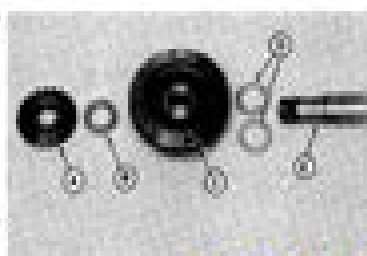


3. Remove snap ring (A) from axle shaft.



4. Remove input gear (A), thrust washer (B), differential carrier (C) and two thrust washers (D) from each axle (E).

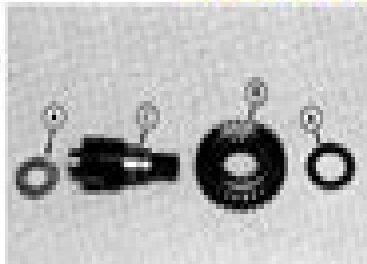


A—Input Gear
B—Thrust Washer
C—Differential Carrier

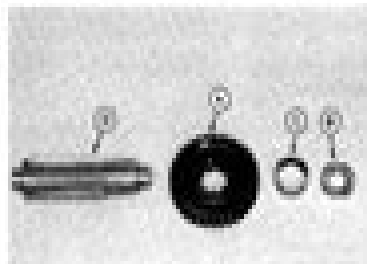
D—Washers
E—Axle

INSPECT AND REPAIR DIFFERENTIAL

1. Inspect surfaces of thrust washers (A) and gear (B) and journal area of input shaft (C) for wear. Replace parts if necessary.



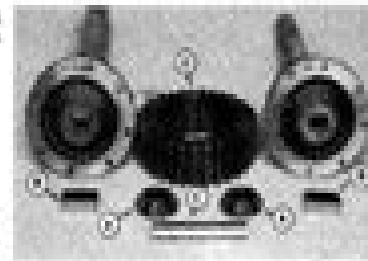
2. Inspect surfaces of output gear (A) and thrust washer (B) and bearing/journal area of output shaft (C) for wear. Replace parts if necessary.



A—Output Gear
B—Thrust Washer

C—Output Shaft

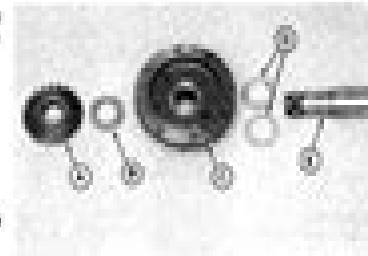
3. Inspect pinion gears (A), pinion blocks (B), drive shaft (C), and ring gear (D) for wear or damage. Replace parts if necessary.



A—Pinion Gears
B—Pinion Blocks

C—Drive Shaft
D—Ring Gear

4. Inspect input gear (A), thrust washer (B), differential carrier (C), thrust washers (D), and axle (E) for wear or damage. Replace parts if necessary.



A—Input Gear
B—Thrust Washer
C—Differential Carrier

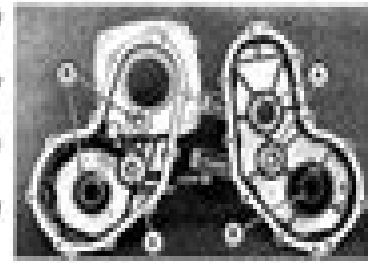
D—Washers
E—Axle

5. Inspect case and cover for cracks, stripped threads, and flared mating surfaces. Replace if necessary.

NOTE: If seals (B) are removed, discard and replace with new seals.

6. Inspect bearings (A) and seals (B) for scoring, wear, or pitting. Replace if necessary.

7. If replacement is necessary, press seals or bearings out of case from the inside.

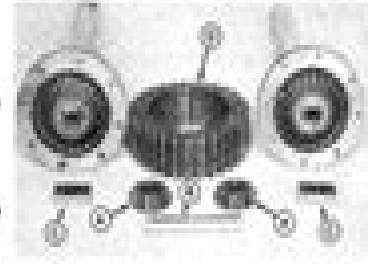


ASSEMBLE DIFFERENTIAL AND AXLE

NOTE: Lubricate all parts during assembly.

1. Install pinion gears (A) on pinion shaft (B). Install pinion blocks (C) on pinion shaft.

2. Install assembled pinion shaft in ring gear (D).



A—Pinion Gears
B—Pinion Shaft

C—Pinion Blocks
D—Ring Gear

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Rachel Sandford



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