

Group 25 SEPARATION

REMOVING AND INSTALLING ENGINE

Removal

Most service procedures on the engine can be accomplished with the engine in the unit. If the crankshaft is to be removed or in event of a general overhaul, remove the engine as follows:

Remove hood and grille housing.

Disconnect all the necessary wiring, linkage and lines from both sides of the engine.

Disconnect radiator hoses and remove radiator and pump with support as a unit.

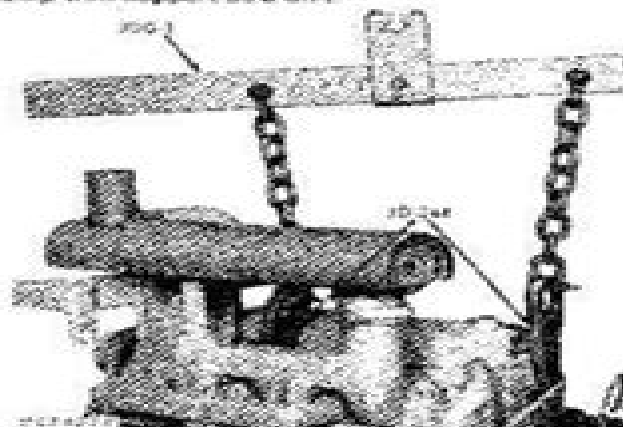


Fig. 1—Removing Engine

Install two JD-244 Lifting Brackets or JDG-19 Lifting Eyes (Fig. 1) on cylinder head.

Attach JDG-1 or JDG-23 Lifting Sling or D01043AA Load Positioning Sling to lifting adapters. Remove cap screws securing engine flywheel housing to clutch housing or reverse housing and with a hoist remove engine from unit.

NOTE: Alternate method would be to remove the engine, radiator, and pump with support as one unit.

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Installation

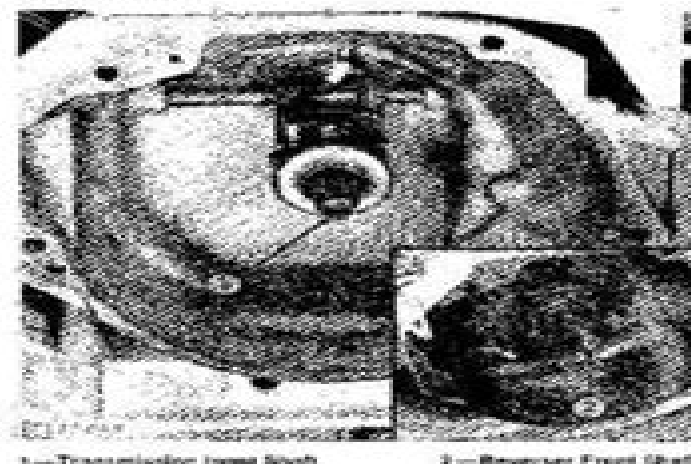


Fig. 2—Engine Rotating Parts

To install engine correctly, line up cap screw holes of engine with those of clutch housing. Bar engine over, holding it in a horizontal position and exerting a steady pressure on the engine toward the clutch housing until the engine clutch indexes with transmission input shaft or front spider shaft (direction reverse) (Fig. 2).

Refer to specifications for correct hardware torque values.

Install radiator and hoses.

Connect all the necessary wiring, linkage and lines to both sides of engine.

Start engine and check for oil or water leaks.

John Deere 350b Engine Manual

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