

September 2006

Hydro Plant Risk Assessment Guide

Appendix E5: Transformer Condition Assessment

E5.1 GENERAL

Power transformers are key components in the power train at hydroelectric powerplants and are appropriate for analysis under a condition assessment program. Transformer failure can have a significant economic impact due to long lead times in procurement, manufacturing, and installation in addition to high equipment cost. According to the Electric Power Research Institute (EPRI), "Extending the useful life of power transformers is the single most important strategy for increasing life of power transmission and distribution infrastructures, starting with generator step-up transformers (GSU) at the powerplant itself." (EPRI Report # 1001938.)

Determining the present condition of a power transformer is an essential step in analyzing the risk of failure. This appendix provides a process for arriving at a Transformer Condition Index which may be used to develop a business case addressing risk of failure, economic consequences, and other factors.

E5.2 SCOPE / APPLICATION

The transformer condition assessment methodology outlined in this appendix applies to oil-filled power transformers (> 500 kVA) currently in operation.

This guide is not intended to define transformer maintenance practices or describe in detail transformer condition assessment inspections, tests, or measurements. Utility maintenance policies and procedures must be consulted for such information.

E5.3 CONDITION AND DATA QUALITY INDICATORS AND TRANSFORMER CONDITION INDEX

The following four condition indicators are generally regarded by hydro powerplant engineers as providing a sound basis for assessing transformer condition:

- Insulating Oil Analysis (DGA and Furan)
- Power Factor and Excitation Current Tests
- Operation and Maintenance History
- Age

These condition indicators are initially evaluated using Tier 1 inspections, tests, and measurements, which are conducted by utility staff or contractors over the course of time and as

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Table of Contents Hydro Plant Risk Assessment Guide

1. Understanding the eBook Hydro Plant Risk Assessment Guide
 - The Rise of Digital Reading Hydro Plant Risk Assessment Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Hydro Plant Risk Assessment Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hydro Plant Risk Assessment Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hydro Plant Risk Assessment Guide
 - Personalized Recommendations
 - Hydro Plant Risk Assessment Guide User Reviews and Ratings
 - Hydro Plant Risk Assessment Guide and Bestseller Lists
5. Accessing Hydro Plant Risk Assessment Guide Free and Paid eBooks

- Hydro Plant Risk Assessment Guide Public Domain eBooks
- Hydro Plant Risk Assessment Guide eBook Subscription Services
- Hydro Plant Risk Assessment Guide Budget-Friendly Options
- 6. Navigating Hydro Plant Risk Assessment Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Hydro Plant Risk Assessment Guide Compatibility with Devices
 - Hydro Plant Risk Assessment Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hydro Plant Risk Assessment Guide
 - Highlighting and Note-Taking Hydro Plant Risk Assessment Guide
 - Interactive Elements Hydro Plant Risk Assessment Guide
- 8. Staying Engaged with Hydro Plant Risk Assessment Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hydro Plant Risk Assessment Guide
- 9. Balancing eBooks and Physical Books Hydro Plant Risk Assessment Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hydro Plant Risk Assessment Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hydro Plant Risk Assessment Guide
 - Setting Reading Goals Hydro Plant Risk Assessment Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hydro Plant Risk Assessment Guide
 - Fact-Checking eBook Content of Hydro Plant Risk Assessment Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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