

## Thermoforming Trouble Shooting Guide

#### Thermoforming Troubleshooting Guide\*

#### Contents

- Blister or bubbles
- 2. Incomplete forming, poor detail
- 3. Sheet scorched
- 4. Blushing or change in color intensity
- Whitening of sheet
- Webbing, bridging or wrinkling.
- Nipples on mold side of formed part
- Too much sag
- 9. Sag variation between sheet blanks
- 10. Chill marks or "Mark-Off" lines on part
- Bad surface markings
- 12. Shiny streaks on part
- 13. Excessive post shrinkage or distortion of partafter removing from mold
- 14. Part warpage
- Poor wall thickness distribution and excessivethinning in some areas
- Non-uniform pre-stretch bubble
- 17. Shrink marks on part, especially in corner areas(inside radius of molds)
- 18. Too thin comers in deep draws
- 19. Part sticking to mold
- Sheet sticking to plug assist
- 21. Tearing of part when forming
- 22. Cracking in corners during service

"Adapted from "Plastics Engineering Handbook" of the Society of the Plastics Industry, Inc.

# **Guide Thermoforming Troubleshooting**

**Julia Schneider** 

**Guide Thermoforming Troubleshooting:** 

The Enigmatic Realm of Guide Thermoforming Troubleshooting: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing short of extraordinary. Within the captivating pages of **Guide Thermoforming Troubleshooting** a literary masterpiece penned with a renowned author, readers set about a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book is core themes, assess its distinct writing style, and delve into its lasting effect on the hearts and minds of those that partake in its reading experience.

https://staging.conocer.cide.edu/public/virtual-library/HomePages/instinct%20for%20trouble.pdf

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