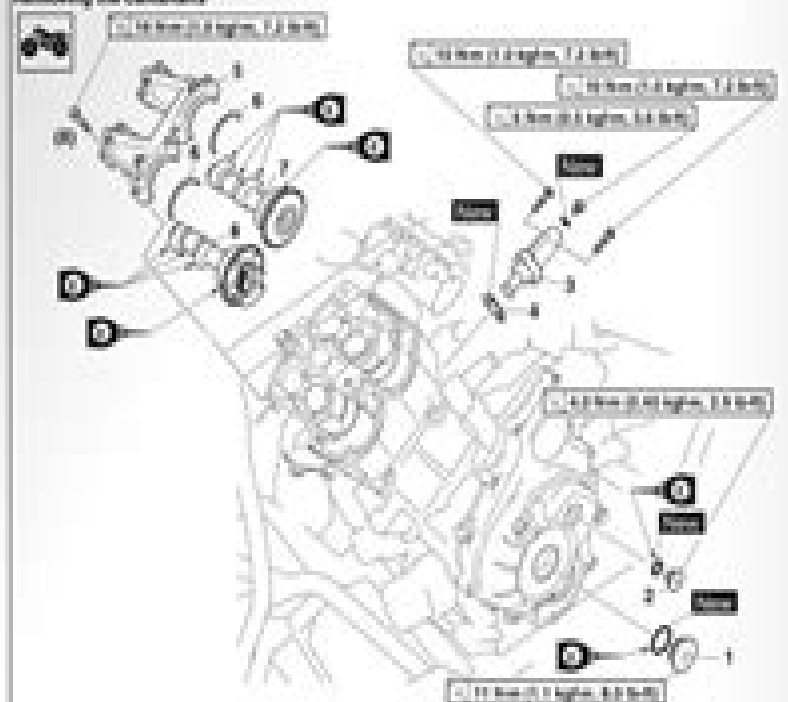


Removing the camshafts



Order	Subparts to remove	Qty	Remarks
1	Crankshaft and accessing screw	1	
2	Timing mark accessing screw	1	
3	Timing chain tensioner	1	
4	Timing chain tensioner gasp	1	
5	Camshaft cap	1	
6	Bearing stopper	2	
7	Intake camshaft	1	
8	Exhaust camshaft	1	

REMOVING THE CAMSHAFTS

1. Remove:

- Crankshaft and accessing screw "1"
- Timing mark accessing screw "2"



2. Align:

- Mark "a" on the AC magneto rotor (with the mark "b" in the AC magneto cover)

3. Turn the crankshaft counterclockwise.

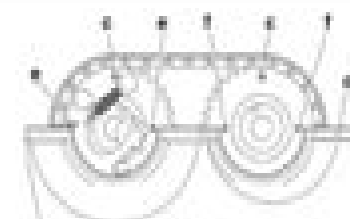


4. Position the mark "a" on the AC magneto rotor with the mark "b" in the AC magneto cover.



TP

When the holes "c" in the intake camshaft sprocket and exhaust camshaft sprocket are positioned above the cylinder head mating surface "d" as shown in the illustration, and the marks "a" and "b" on the sprockets are aligned with the cylinder head mating surface "d", the piston is at TDC.



3. Remove:

- Timing chain tensioner
- Timing chain tensioner gasp

4. Remove:

- Camshaft cap "5"
- Bearing stoppers "6"

ACTION

- To prevent damage to the cylinder head, camshafts or camshaft cap, loosen the camshaft cap bolts in stages and in a criss-cross pattern, working from the outside in.
- Be sure not to let the bearing stoppers fall into the crankcase when removing it.



5. Remove:

- Intake camshaft "7"
- Exhaust camshaft "8"

TP

To prevent the timing chain from coming off the crankshaft sprocket, fasten it with a wire "9".

Grizzly 700 Service Manual

Léo Pomar

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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Table of Contents Grizzly 700 Service Manual

1. Understanding the eBook Grizzly 700 Service Manual
 - The Rise of Digital Reading Grizzly 700 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Grizzly 700 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Grizzly 700 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Grizzly 700 Service Manual
 - Personalized Recommendations
 - Grizzly 700 Service Manual User Reviews and Ratings
 - Grizzly 700 Service Manual and Bestseller Lists
5. Accessing Grizzly 700 Service Manual Free and Paid eBooks
 - Grizzly 700 Service Manual Public Domain eBooks
 - Grizzly 700 Service Manual eBook Subscription Services
 - Grizzly 700 Service Manual Budget-Friendly Options
6. Navigating Grizzly 700 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Grizzly 700 Service Manual Compatibility with Devices
 - Grizzly 700 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Grizzly 700 Service Manual
 - Highlighting and Note-Taking Grizzly 700 Service Manual
 - Interactive Elements Grizzly 700 Service Manual
8. Staying Engaged with Grizzly 700 Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Grizzly 700 Service Manual
- 9. Balancing eBooks and Physical Books Grizzly 700 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Grizzly 700 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Grizzly 700 Service Manual
 - Setting Reading Goals Grizzly 700 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Grizzly 700 Service Manual
 - Fact-Checking eBook Content of Grizzly 700 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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