

ENGINE SPECIFICATIONS

PISTON PIN

Type	Full Floating
Pin length	2.963" - 2.973"
Pin diameter	.99955" - .99975"
Pin to piston clearance at room temperature	.0001" - .0005" loose
Inside diameter of connecting rod bushing - installed	1.0001" - 1.0006"
Piston pin to connecting rod bushing clearance	.00035" - .00105"

PISTON RINGS

Number of rings per piston	5
Location of oil rings	One above and one below piston pin
Ring end gaps - top compression	.007" minimum
2nd and 3rd compression	.014" minimum
4th oil control	.014" minimum
5th oil control	.007" minimum
Clearance of rings in grooves	
Top compression	.003" - .0045"
Top compression wear limit	.008"
2nd and 3rd compression	.002" - .004"
4th oil control	.001" - .0075"
5th oil control	.0015" - .0035"

CRANKSHAFT

Connecting rod journal diameter	1.9975" - 1.9985"
Main bearing journal diameter	2.497" - 2.498"
Connecting rod journal width	1.500" - 1.504"
Main bearing journal width	
Front bearing	1.557" - 1.567"
Intermediate bearings	1.318" - 1.326"
Center bearing	1.875" - 1.879"
Rear bearing	2.000"
Crankshaft end clearance	.003" - .009"
End clearance wear limit	.015"
Crankshaft journals may be ground to the following undersize	.010" - .020" - .040"
Fit of crankshaft gear on crankshaft	.001" - .003" tight

MAIN BEARINGS

Number used	5
Type	Replaceable precision
Inside diameter - with capscrews tightened to specified torque	2.4993" - 2.501"
Crankshaft main bearing journal diameter	2.497" - 2.498"
Bearing to journal clearance (with capscrews torqued to specifications)	.0013" - .004
Replace parts when bearing clearance exceeds	.007"
Main bearing length - front	
Intermediates	1.245" - 1.255"
Center	1.120" - 1.130"
Rear	1.870" - 1.872"
Undersize bearing available	1.745" - 1.755"
Bearing wall thickness - standard	.002" - .010" - .020" - .040"
Bearing bore in cylinder block cap in place and capscrews tightened to specified torque	.0995" - .1000"
Main bearing capscrew torque	2.6993" - 2.7000"
	120 - 130 ft. lbs.

Ford Tractor R134a Capacity Guide

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Ford Tractor R134a Capacity Guide:

Reviewing **Ford Tractor R134a Capacity Guide**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Ford Tractor R134a Capacity Guide**," an enthralling opus penned by a highly acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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