

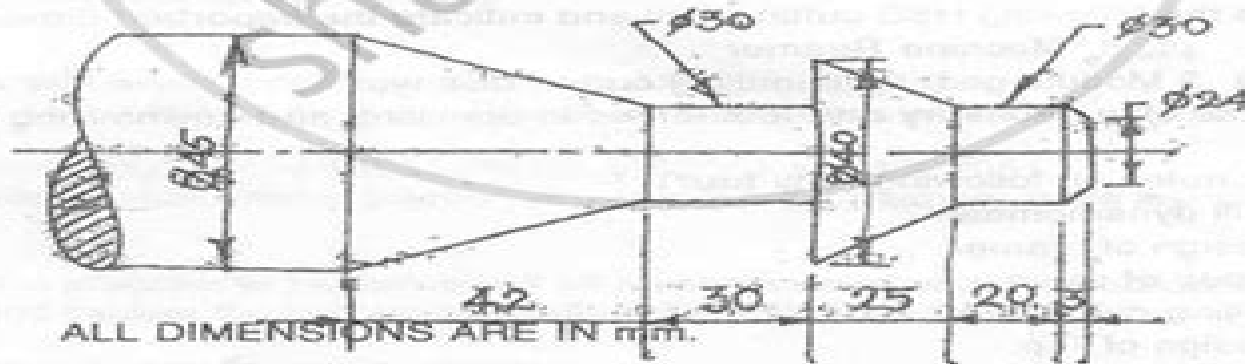
T.E / Prod

(4 Hours) 01/06/11

[Total Marks : 100

- N.B. : (1) Question No. 1 is compulsory.
 (2) Attempt any four questions from remaining six questions.
 (3) Assume suitable data if necessary.

1. (a) With a neat sketch, explain ORS and NRS systems of tool nomenclature. 8
 (b) Derive an expression for optimum cutting speed and optimum tool life. 12
 For (i) Maximum Production Rate
 (ii) Minimum Production Cost.
2. (a) Explain the design procedure of :— 16
 (i) Twist drill
 (ii) Single point cutting tool.
 (b) What are the functions of cutting fluids ? What are its desired properties ? 4
3. Design a flat form tool and sketch the form giving the dimensions of profile. The shape 20
 is turned from bar stock of $\phi 50$ mm.
 Rate Angle – 15°
 Clearance Angle – 8°
 Material – H. S. S.



[TURN OVER

Machining Question Papers

Yi-Tong Ma



Machining Question Papers:

Embracing the Tune of Term: An Psychological Symphony within **Machining Question Papers**

In a world consumed by screens and the ceaseless chatter of fast communication, the melodic beauty and emotional symphony produced by the written term frequently diminish into the background, eclipsed by the constant noise and interruptions that permeate our lives. Nevertheless, situated within the pages of **Machining Question Papers** a marvelous fictional treasure filled with organic feelings, lies an immersive symphony waiting to be embraced. Constructed by a wonderful musician of language, that captivating masterpiece conducts visitors on a psychological trip, well unraveling the concealed tunes and profound affect resonating within each cautiously crafted phrase. Within the depths of this poignant review, we shall investigate the book is main harmonies, analyze its enthralling publishing design, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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