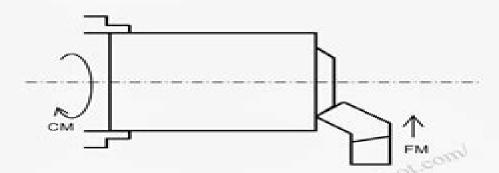
Estimation of Machining Time in Facing in a CNC Turning Centre using constant spindle speed and constant cutting velocity

Facing is the machining process of removing metal from the end of a workpiece to produce a flat surface. It is done to create a smooth, flat face perpendicular to the axis of a cylindrical part.



Machining time is the time needed to process or machine a material under some operation(s). The machining time needs to be determined or assessed from time to time for several purposes, such as, assessment of productivity, evaluation of machining cost per piece, determination of man-machine hour cost per piece, assessment of relative performance or capability of any machining methods, machine tool, cutting tool, or any specific techniques in terms of saving in machining time.

The machining time required for a particular operation can be determined either by approximately calculation (estimation) or by actual measurement. Measurement generally provides accurate and precise information but it is tedious and expensive. On the other hand, though estimation by simple calculation may not be accurate, is much more simple, quick and inexpensive. Therefore, machining time is regularly evaluated for different purposes by simple calculation.

Facing of a disc in a CNC turning centre can be done in two cases. One with constant spindle speed and another with constant cutting velocity.

Consider a cylindrical shell with outer diameter d₂ and inner diameter d₁ and other parameters as shown in figure.

Machining Operations Questions

Mikell P. Groover

Machining Operations Questions:

Fundamentals of Machining Processes Hassan El-Hofy, 2025-10-28 The latest edition of this textbook continues to bring you the essential principles of machining through cutting abrasion erosion and combined processes This updated edition has been enhanced and expanded to provide a more comprehensive understanding of the subject matter Fundamentals of Machining Processes Conventional and Nonconventional Processes Fourth Edition introduces the concept of machinability and provides general guidelines for selecting a machining process It covers the fundamentals of machining through erosion and hybrid processes explaining the mechanisms that cause material removal machining systems and applications of each process Additionally this new edition includes a new chapter on thermal assisted hot machining techniques and a new chapter on processes used in micro and nanofabrication technologies PowerPoint slides and a solutions manual are available for qualified textbook adoption This is a very important and needed textbook for undergraduate students in a variety of engineering programs including production materials technology industrial manufacturing mechatronics marine and mechanical engineering Graduate students specializing in topics relevant to advanced machining will also find this book to be a valuable resource In addition professional engineers and technicians working in production technology can benefit greatly from the information provided in this edition Machining Processes and Machines Zainul Huda, 2020-12-14 Machining is one of the eight basic manufacturing processes This textbook covers the fundamentals and engineering analysis of both conventional and advanced non traditional material removal processes along with gear cutting manufacturing and computer numerically controlled CNC machining The text provides a holistic understanding of machining processes and machines in manufacturing it enables critical thinking through mathematical modeling and problem solving and offers 200 worked examples calculations and 70 multiple choice questions on machining operations as well as on CNC machining with the eBook version offered in color This unique book is equally useful to both engineering degree students and production engineers practicing in the manufacturing industry General Questions of Manufacturing Processes Shivendra Nandan, Prakash Sharma, Satyajeet Kant, Fundamentals of Machining Processes Hassan Abdel-Gawad El-Hofy, 2013-08-06 Completely revised and updated this second edition of Fundamentals of Machining Processes Conventional and Nonconventional Processes covers the fundamentals machining by cutting abrasion erosion and combined processes The new edition has been expanded with two additional chapters covering the concept of machinability and the roadmap for selecting machining processes that meet required design specification See What's New in the Second Edition Explanation of the definition of the relative machinability index and how the machinability is judged Important factors affecting the machinability ratings Machinability ratings of common engineering materials by conventional and nonconventional methods Factors to be considered when selecting a machining process that meets the design specifications including part features materials product accuracy surface texture surface integrity cost environmental impacts and the

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