

Machine Status Window



Graphic Window



Program Window

```

1  O0000 L/CHC.MK/02.0/3
2  G1700 G000 L120.00
3  G1710 G1 F00.000 C1.000 L1.000 F1.000 L1.000
4  T01
5  G1740 G10 L1.000 F000.0000 C000.0000 L1.000
6
7  G1700 T1.000 W0.000 W0.000
8  G1702 W07.5 W13.071000 F00.150 W0.070 F00.00
   L0.00 T1.00
9  W0.00 L0.00 T1.00
10
11 G1703 W05.000000 W-0.05.000000 F00.150 W0.070
   J-05.000000 C00.11.00 T1.013.00
12
13 G1700 T1.000 W0.000 W0.000
14 G1702 W07.5 W13.071000 F00.150 W0.070 F00.00
   L0.00 T1.00
15 G1703 W05.000000 W-0.05.000000 F00.150 W0.070
   J-05.000000 C00.11.00 T1.013.00
16
17 G1700
18 W00

```

Program window displaying the CNC program code (G-code) for the machining process. The code includes tool changes, coordinate settings, and feed rate specifications.



Fanuc Manual Guide For Lathe

ML Morrison



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