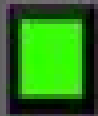


POWER X-REF Z-REF



START



STOP



LOCK

0

CHUNK

1



TABLE Series 0: Main

ACTUAL POSITION(ABS) 00000 N00000

X -94.798
Z -28.213

RUN TIME 00:00:00 PART COUNT 1
ACT F 0000MMIN S 0 T 1
CYCLE TIME 00:00:00

100 ***** -EMG- ALM 10:09:10
ABC || REL || ALL || || (OPRT) ||



O _P	N _Q	G _R	7 _A	8 _B	9 _C
X _U	Y _V	Z _W	4 _T	5 _I	6 _G
M _I	S _J	T _K	1 _F	2 _H	3 _L
F _L	H _D	ROB _E	- +	0 .	· /
POS	PROG	OFFSET SETTING	SHIFT	CAN	INPUT
SYSTEM	MESSAGE	CUSTOM GRAPH	ALTER	INSERT	DELETE
↑ PAGE	↑ ↓			HELP	
↓ PAGE	← →			EDIT	



FEEDRATE

MM/MIN

SPINDLE

CW STOP CCW

CYCLE

Green LED Red LED

RAPID

X1 F0	X10 25%	100 50%
AST1	AST2	100%
SP0	SP 100%	SPV

AXIS/POS.

CHUCK
KING

→↑

←←

→↑

OPTION

SBK	DRY RUN	SKIP
MC LOCK	OPT STOP	INC
CLNT	LIGHT	AST3

MODE

JOG	AUTO
MDI	EDIT
HANDL	REF

Fanuc Macro Programming Manual Lathe

M Lipman



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readers who may need some other different kind of programmer will benefit from these references with additional information On the other hand those who do not need further information about CNC programming can ignore those few pages and only explore the topics covered in this book I sincerely hope that this book will help you transform from a better CNC operator to a programmer by understanding not only the HOW but also the WHY of many programming techniques

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focuses on the need to improve the working conditions in the workplace while at same time putting emphasis on the use of technologies in various industries The book takes into account how automation has altered the operations of small and medium sized firms The text then presents a comparison of the use of computer controlled applications in different countries and industries as well as how these applications have influenced the working conditions of workers as well as the division of work in the workplace The changes that manufacturing industries have undergone and the adjustments that were made in adopting the use of automated manufacturing systems are also highlighted Also noted are the changes that computer aided production systems have done on engineering including the observation that workers can effectively work in an environment that is partially controlled by computer controlled applications However the text also notes that organizational problems have evolved in firms that have adopted computer controlled applications The book can be a source of information for social scientists and those involved in developing computer controlled applications in organizations The Video Source Book

David J. WEINER,1990 CNC Programming Using Fanuc Custom Macro B S. K. Sinha,S. N. Sinha,

This book delves into Fanuc Macro Programming Manual Lathe. Fanuc Macro Programming Manual Lathe is a vital topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Fanuc Macro Programming Manual Lathe, encompassing both the fundamentals and more intricate discussions.

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