```
O1000

G90 G80 G64 G40
G17
T17
M6 (Milling tool ø32 R3.1)

S15000 M3
G0 G90 G54.2 P1 A0 C0 X-100. Y0
M7

G43 G0 Z3. H17 M8
D17(Tool Radius)
G1 Z0 F200.

#1=18.(Radius)
#2=5.(Depth)
M98 P500(Call Program 500)

G90G0Z3.
X0 Y0
G1 Z0

#1=20.(Radius)
#2=10.(Depth)
M98P500(Call Program 500)

G90G0Z3.
X100. Y0
G1 Z0

#1=25.(Radius)
#2=5.(Depth)
M98P500(Call Program 500)

G90
G0 G53 Z0
M30
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