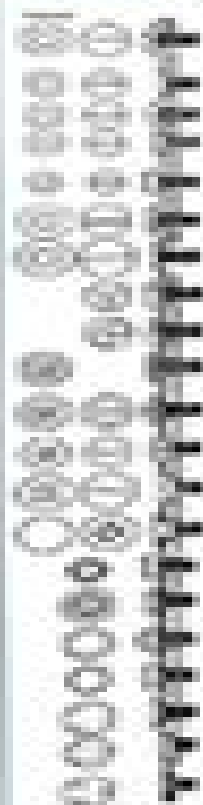




FASTENER REFERENCE GUIDE

TYPES OF FASTENERS COMMONLY USED



BOLTS AND NUTS are used to join structural steel members. They are available in various grades and sizes. **WASHERS** are used to distribute the load of a fastener over a larger area. **SCREWS** are used to join wood and metal. They come in many types, including self-drilling and self-tapping screws.

TECHNICAL INFORMATION

FASTENING METHODS include welding, bolting, and screwing. Each method has specific requirements for materials and installation. **LOADS** and **STRESS** are critical factors in fastener selection. Proper fastener placement and spacing are essential for structural integrity.

FASTENER SPECIFICATIONS



FASTENER SPECIFICATIONS define the minimum requirements for fasteners. These include material type, grade, size, and finish. **FASTENER PLACEMENT** rules dictate the spacing and edge distances for fasteners in different materials.

FASTENER TYPE		GRADE	SIZE	LENGTH	DIAMETER	THICKNESS	WEIGHT	STRENGTH
BOLT	A307	1/2"	6"	0.625"	0.1875"	0.31 lb	42,000 psi	
NUT	A307	1/2"	0.1875"	0.625"	0.1875"	0.05 lb	42,000 psi	
WASHER	A307	1/2"	0.1875"	0.625"	0.1875"	0.05 lb	42,000 psi	
SCREW	A2-70	1/4"	2"	0.250"	0.075"	0.08 lb	70,000 psi	
SCREW	A2-70	3/8"	3"	0.375"	0.109"	0.18 lb	70,000 psi	
SCREW	A2-70	1/2"	4"	0.500"	0.148"	0.31 lb	70,000 psi	
SCREW	A2-70	3/4"	6"	0.750"	0.1875"	0.54 lb	70,000 psi	
SCREW	A2-70	1"	8"	1.000"	0.21875"	0.81 lb	70,000 psi	
SCREW	A2-70	1 1/4"	10"	1.250"	0.250"	1.12 lb	70,000 psi	
SCREW	A2-70	1 3/4"	12"	1.500"	0.28125"	1.58 lb	70,000 psi	
SCREW	A2-70	2"	14"	1.750"	0.3125"	2.12 lb	70,000 psi	
SCREW	A2-70	2 1/4"	16"	2.000"	0.34375"	2.81 lb	70,000 psi	
SCREW	A2-70	2 3/4"	18"	2.250"	0.375"	3.54 lb	70,000 psi	
SCREW	A2-70	3"	20"	2.500"	0.40625"	4.50 lb	70,000 psi	
SCREW	A2-70	3 1/4"	22"	2.750"	0.4375"	5.62 lb	70,000 psi	
SCREW	A2-70	3 3/4"	24"	3.000"	0.46875"	6.91 lb	70,000 psi	
SCREW	A2-70	4"	26"	3.250"	0.500"	8.31 lb	70,000 psi	
SCREW	A2-70	4 1/4"	28"	3.500"	0.53125"	9.81 lb	70,000 psi	
SCREW	A2-70	4 3/4"	30"	3.750"	0.5625"	11.41 lb	70,000 psi	
SCREW	A2-70	5"	32"	4.000"	0.59375"	13.12 lb	70,000 psi	
SCREW	A2-70	5 1/4"	34"	4.250"	0.625"	14.91 lb	70,000 psi	
SCREW	A2-70	5 3/4"	36"	4.500"	0.65625"	16.78 lb	70,000 psi	
SCREW	A2-70	6"	38"	4.750"	0.6875"	18.75 lb	70,000 psi	
SCREW	A2-70	6 1/4"	40"	5.000"	0.71875"	20.81 lb	70,000 psi	
SCREW	A2-70	6 3/4"	42"	5.250"	0.750"	22.91 lb	70,000 psi	
SCREW	A2-70	7"	44"	5.500"	0.78125"	25.06 lb	70,000 psi	
SCREW	A2-70	7 1/4"	46"	5.750"	0.8125"	27.26 lb	70,000 psi	
SCREW	A2-70	7 3/4"	48"	6.000"	0.84375"	29.51 lb	70,000 psi	
SCREW	A2-70	8"	50"	6.250"	0.875"	31.81 lb	70,000 psi	
SCREW	A2-70	8 1/4"	52"	6.500"	0.90625"	34.16 lb	70,000 psi	
SCREW	A2-70	8 3/4"	54"	6.750"	0.9375"	36.56 lb	70,000 psi	
SCREW	A2-70	9"	56"	7.000"	0.96875"	39.01 lb	70,000 psi	
SCREW	A2-70	9 1/4"	58"	7.250"	0.99999"	41.51 lb	70,000 psi	
SCREW	A2-70	9 3/4"	60"	7.500"	1.03125"	44.06 lb	70,000 psi	
SCREW	A2-70	10"	62"	7.750"	1.0625"	46.66 lb	70,000 psi	
SCREW	A2-70	10 1/4"	64"	8.000"	1.09375"	49.31 lb	70,000 psi	
SCREW	A2-70	10 3/4"	66"	8.250"	1.125"	51.91 lb	70,000 psi	
SCREW	A2-70	11"	68"	8.500"	1.15625"	54.56 lb	70,000 psi	
SCREW	A2-70	11 1/4"	70"	8.750"	1.1875"	57.26 lb	70,000 psi	
SCREW	A2-70	11 3/4"	72"	9.000"	1.21875"	59.91 lb	70,000 psi	
SCREW	A2-70	12"	74"	9.250"	1.250"	62.61 lb	70,000 psi	
SCREW	A2-70	12 1/4"	76"	9.500"	1.28125"	65.31 lb	70,000 psi	
SCREW	A2-70	12 3/4"	78"	9.750"	1.3125"	68.01 lb	70,000 psi	
SCREW	A2-70	13"	80"	10.000"	1.34375"	70.71 lb	70,000 psi	
SCREW	A2-70	13 1/4"	82"	10.250"	1.375"	73.41 lb	70,000 psi	
SCREW	A2-70	13 3/4"	84"	10.500"	1.40625"	76.11 lb	70,000 psi	
SCREW	A2-70	14"	86"	10.750"	1.4375"	78.81 lb	70,000 psi	
SCREW	A2-70	14 1/4"	88"	11.000"	1.46875"	81.51 lb	70,000 psi	
SCREW	A2-70	14 3/4"	90"	11.250"	1.500"	84.21 lb	70,000 psi	
SCREW	A2-70	15"	92"	11.500"	1.53125"	86.91 lb	70,000 psi	
SCREW	A2-70	15 1/4"	94"	11.750"	1.5625"	89.61 lb	70,000 psi	
SCREW	A2-70	15 3/4"	96"	12.000"	1.59375"	92.31 lb	70,000 psi	
SCREW	A2-70	16"	98"	12.250"	1.625"	95.01 lb	70,000 psi	
SCREW	A2-70	16 1/4"	100"	12.500"	1.65625"	97.71 lb	70,000 psi	
SCREW	A2-70	16 3/4"	102"	12.750"	1.6875"	100.41 lb	70,000 psi	
SCREW	A2-70	17"	104"	13.000"	1.71875"	103.11 lb	70,000 psi	
SCREW	A2-70	17 1/4"	106"	13.250"	1.750"	105.81 lb	70,000 psi	
SCREW	A2-70	17 3/4"	108"	13.500"	1.78125"	108.51 lb	70,000 psi	
SCREW	A2-70	18"	110"	13.750"	1.8125"	111.21 lb	70,000 psi	
SCREW	A2-70	18 1/4"	112"	14.000"	1.84375"	113.91 lb	70,000 psi	
SCREW	A2-70	18 3/4"	114"	14.250"	1.875"	116.61 lb	70,000 psi	
SCREW	A2-70	19"	116"	14.500"	1.90625"	119.31 lb	70,000 psi	
SCREW	A2-70	19 1/4"	118"	14.750"	1.9375"	122.01 lb	70,000 psi	
SCREW	A2-70	19 3/4"	120"	15.000"	1.96875"	124.71 lb	70,000 psi	
SCREW	A2-70	20"	122"	15.250"	1.99999"	127.41 lb	70,000 psi	
SCREW	A2-70	20 1/4"	124"	15.500"	2.03125"	130.11 lb	70,000 psi	
SCREW	A2-70	20 3/4"	126"	15.750"	2.0625"	132.81 lb	70,000 psi	
SCREW	A2-70	21"	128"	16.000"	2.09375"	135.51 lb	70,000 psi	
SCREW	A2-70	21 1/4"	130"	16.250"	2.125"	138.21 lb	70,000 psi	
SCREW	A2-70	21 3/4"	132"	16.500"	2.15625"	140.91 lb	70,000 psi	
SCREW	A2-70	22"	134"	16.750"	2.1875"	143.61 lb	70,000 psi	
SCREW	A2-70	22 1/4"	136"	17.000"	2.21875"	146.31 lb	70,000 psi	
SCREW	A2-70	22 3/4"	138"	17.250"	2.250"	149.01 lb	70,000 psi	
SCREW	A2-70	23"	140"	17.500"	2.28125"	151.71 lb	70,000 psi	
SCREW	A2-70	23 1/4"	142"	17.750"	2.3125"	154.41 lb	70,000 psi	
SCREW	A2-70	23 3/4"	144"	18.000"	2.34375"	157.11 lb	70,000 psi	
SCREW	A2-70	24"	146"	18.250"	2.375"	159.81 lb	70,000 psi	
SCREW	A2-70	24 1/4"	148"	18.500"	2.40625"	162.51 lb	70,000 psi	
SCREW	A2-70	24 3/4"	150"	18.750"	2.4375"	165.21 lb	70,000 psi	
SCREW	A2-70	25"	152"	19.000"	2.46875"	167.91 lb	70,000 psi	
SCREW	A2-70	25 1/4"	154"	19.250"	2.500"	170.61 lb	70,000 psi	
SCREW	A2-70	25 3/4"	156"	19.500"	2.53125"	173.31 lb	70,000 psi	
SCREW	A2-70	26"	158"	19.750"	2.5625"	176.01 lb	70,000 psi	
SCREW	A2-70	26 1/4"	160"	20.000"	2.59375"	178.71 lb	70,000 psi	
SCREW	A2-70	26 3/4"	162"	20.250"	2.625"	181.41 lb	70,000 psi	
SCREW	A2-70	27"	164"	20.500"	2.65625"	184.11 lb	70,000 psi	
SCREW	A2-70	27 1/4"	166"	20.750"	2.6875"	186.81 lb	70,000 psi	
SCREW	A2-70	27 3/4"	168"	21.000"	2.71875"	189.51 lb	70,000 psi	
SCREW	A2-70	28"	170"	21.250"	2.750"	192.21 lb	70,000 psi	
SCREW	A2-70	28 1/4"	172"	21.500"	2.78125"	194.91 lb	70,000 psi	
SCREW	A2-70	28 3/4"	174"	21.750"	2.8125"	197.61 lb	70,000 psi	
SCREW	A2-70	29"	176"	22.000"	2.84375"	200.31 lb	70,000 psi	
SCREW	A2-70	29 1/4"	178"	22.250"	2.875"	203.01 lb	70,000 psi	
SCREW	A2-70	29 3/4"	180"	22.500"	2.90625"	205.71 lb	70,000 psi	
SCREW	A2-70	30"	182"	22.750"	2.9375"	208.41 lb	70,000 psi	
SCREW	A2-70	30 1/4"	184"	23.000"	2.96875"	211.11 lb	70,000 psi	
SCREW	A2-70	30 3/4"	186"	23.250"	2.99999"	213.81 lb	70,000 psi	
SCREW	A2-70	31"	188"	23.500"	3.03125"	216.51 lb	70,000 psi	
SCREW	A2-70	31 1/4"	190"	23.750"	3.0625"	219.21 lb	70,000 psi	
SCREW	A2-70	31 3/4"	192"	24.000"	3.09375"	221.91 lb	70,000 psi	
SCREW	A2-70	32"	194"	24.250"	3.125"	224.61 lb	70,000 psi	
SCREW	A2-70	32 1/4"	196"	24.500"	3.15625"	227.31 lb	70,000 psi	
SCREW	A2-70	32 3/4"	198"	24.750"	3.1875"	230.01 lb	70,000 psi	
SCREW	A2-70	33"	200"	25.000"	3.21875"	232.71 lb	70,000 psi	
SCREW	A2-70	33 1/4"	202"	25.250"	3.250"	235.41 lb	70,000 psi	
SCREW	A2-70	33 3/4"	204"	25.500"	3.28125"	238.11 lb	70,000 psi	
SCREW	A2-70	34"	206"	25.750"	3.3125"	240.81 lb	70,000 psi	
SCREW	A2-70	34 1/4"	208"	26.000"	3.34375"	243.51 lb	70,000 psi	
SCREW	A2-70	34 3/4"	210"	26.250"	3.375"	246.21 lb	70,000 psi	
SCREW	A2-70	35"	212"	26.500"	3.40625"	248.91 lb	70,000 psi	
SCREW	A2-70	35 1/4"	214"	26.750"	3.4375"	251.61 lb	70,000 psi	
SCREW	A2-70	35 3/4"	216"	27.000"	3.46875"	254.31 lb	70,000 psi	
SCREW	A2-70	36"	218"	27.250"	3.500"	257.01 lb	70,000 psi	
SCREW	A2-70	36 1/4"	220"	27.500"	3.53125"	259.71 lb	70,000 psi	
SCREW	A2-70	36 3/4"	222"	27.750"	3.5625"	262.41 lb	70,000 psi	
SCREW	A2-70	37"	224"	28.000"	3.59375"	265.11 lb	70,000 psi	
SCREW	A2-70	37 1/4"	226"	28.250"	3.625"	267.81 lb	70,000 psi	
SCREW	A2-70	37 3/4"	228"	28.500"	3.65625"	270.51 lb	70,000 psi	
SCREW	A2-70	38"	230"	28.750"	3.6875"	273.21 lb	70,000 psi	
SCREW	A2-70	38 1/4"	232"	29.000"	3.71875"	275.91 lb	70,000 psi	
SCREW	A2-70	38 3/4"	234"	29.250"	3.750"	278.61 lb	70,000 psi	
SCREW	A2-70	39"	236"	29.500"	3.78125"	281.31 lb	70,000 psi	
SCREW	A2-70	39 1/4"	238"	29.750"	3.8125"	284.01 lb	70,000 psi	
SCREW	A2-70	39 3/4"	240"	30.000"	3.84375"	286.71 lb	70,000 psi	
SCREW	A2-70	40"	242"	30.250"	3.875"	289.41 lb	70,000 psi	
SCREW	A2-70	40 1/4"	244"	30.500"	3.90625"	292.11 lb	70,000 psi	
SCREW	A2-70	40 3/4"	246"	30.750"	3.9375"	294.81 lb	70,000 psi	
SCREW	A2-70	41"	248"	31.000"	3.96875"	297.51 lb	70,000 psi	
SCREW	A2-70	41 1/4"	250"	31.250"	3.99999"	300.21 lb	70,000 psi	
SCREW	A2-70	41 3/4"	252"	31.500"	4.03125"	302.91 lb	70,000 psi	
SCREW	A2-70	42"	254"	31.750"	4.0625"	305.61 lb	70,000 psi	
SCREW	A2-70	42 1/4"	256"	32.000"	4.09375"	308.31 lb	70,000 psi	
SCREW	A2-70	42 3/4"	258"	32.250"	4.125"	311.01 lb	70,000 psi	
SCREW	A2-70	43"	260"	32.500"	4.15625"	313.71 lb	70,000 psi	
SCREW	A2-70	43 1/4"	262"	32.750"	4.1875"	316.41 lb	70,000 psi	
SCREW	A2-70	43 3/4"	264"	33.000"	4.21875"	319.11 lb	70,000 psi	
SCREW	A2-70	44"	266"	33.250"	4.250"	321.81 lb	70,000 psi	
SCREW	A2-70	44 1/4"	268"	33.500"	4.28125"	324.51 lb	70,000 psi	
SCREW	A2-70	44 3/4"	270"	33.750"	4.3125"	327.21 lb	70,000 psi	
SCREW	A2-70	45"	272"	34.000"	4.34375"	329.91 lb	70,000 psi	
SCREW	A2-70	45 1/4"	274"	34.250"	4.375"	332.61 lb	70,000 psi	
SCREW	A2-70	45 3/4"	276"	34.500"	4.40625"	335.31 lb	70,000 psi	
SCREW	A2-70	46"	278"	34.750"	4.4375"	338.01 lb	70,000 psi	
SCREW	A2-70	46 1/4"	280"	35.000"	4.46875"	340.71 lb	70,000 psi	
SCREW	A2-70	46 3/4"	282"	35.250"	4.500"	343.41 lb	70,000 psi	
SCREW	A2-70	47"	284"	35.500"	4.53125"	346.11 lb	70,000 psi	
SCREW	A2-70	47 1/4"	286"	35.750"	4.5625"	348.81 lb	70,000 psi	
SCREW	A2-70	47 3/4"	288"	36.000"	4.59375"	351.51 lb	70,000 psi	
SCREW	A2-70	48"	290"	36.250"	4.625"	354.21 lb	70,000 psi	
SCREW	A2-70	48						

Fasteners Technical Reference Guide

Michael Hoelscher



Fasteners Technical Reference Guide:

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